



30 resources on earth, covering three-fourths of the planet's surface. About 97% of the earth's water
31 is present as salt water in oceans and the remaining 3% as fresh water in the form of ice,
32 groundwater, lakes, and rivers. Less than 1% fresh water is within human reach [1]. Naturally,
33 most water exists in a polluted or non-purified form with lots of microorganisms capable of causing
34 Cholera, Dracunculiasis, Hepatitis, Typhoid, Filariasis and so on [2]. In the world, 3.575 million
35 people die each year from water-related diseases [3] and 1.1 billion people out of the world's
36 population lack access to microbiologically safe drinkable water in 2017, 785 million people still
37 lack a basic water service and among them 144 million people still collected drinking water
38 directly from rivers, lakes and other surface water sources [4]. Potable water scarcity is a growing
39 problem for large regions of the world and the primary drivers are sporadic population growth,
40 industrialization and urbanization, irrigation in agriculture and the higher consumption rate
41 associated with rising standards of living. Also, existing water resources are expected to be
42 affected by the global climate change, thereby altering the distribution of wet and arid regions and
43 raising the salinity of some coastal aquifers [5]. These factors with the inherent deadly water-borne
44 diseases accompanying impure water usage are pointers to the urgent need for the purification of
45 water that is otherwise too saline for human consumption. The water consumed by people in this
46 part of the world is sourced from a flowing river, freshly dug well or groundwater, rainwater from
47 rusted rooftops and heavily polluted water. Many water purification processes exist including
48 desalination technology. There are over 10,000 desalination plants in the world, with a total
49 desalted water capacity of over 5 billion gallons a day. Saudi Arabia is the largest user of
50 desalination with about 25 percent of the world capacity, and the United States is the second largest
51 user with 10 percent [6]. Vapour compression distillation, reverse osmosis and electrolysis using
52 electricity generated from coal and fossil fuels combustion as input energy are examples of
53 desalination systems, however, they have been found to be very expensive and unsustainable
54 basically due to the amount and cost of energy required to carry out the processes. The hazardous
55 gas emission during the processes, climate change, the rise in global temperature and melting of
56 glaciers and ice sheets faced by many countries of the world as a result of these water purification
57 processes are enormous and outrageous [7–9]. Desalination using solar energy radiated from the
58 sun for water purification has proven to be more efficient, effective and more economical in term
59 of low running cost, long lifespan and low or no environmental pollution when compared with
60 other types of water purification systems most especially for rural communities. This can be
61 attributed to the free and abundant gift of the sun and its renewability [10,11]. Generally, solar
62 energy based water purification system is more affordable and easy to operate by the rural dwellers.



63 The device used for performing this purpose is solar still. It operates similarly to the natural
64 hydrologic cycle of evaporation and condensation. Among the different types of solar stills, single
65 basin single slope occupied the best place due to its simplicity in design and operation. The heat
66 from the sun evaporates the pure water from the impure, brackish or saline water collected in the
67 still basin covered by a glass leaving behind the microorganisms and other contaminants in the
68 basin. The evaporated water condenses on the inner surface of the glass, the condensed liquid flows
69 down freely beneath the inclined cover to a V-shape trough/water channel at the bottom of the still
70 where it is collected for human consumption [12,13].

71 Solar still can be classified into two; active and passive solar still. Passive solar still receives solar
72 radiation directly from the sun into the water in the basin. It is the only source of energy responsible
73 for raising the water temperature for evaporation. Active still utilizes more than one energy source
74 other than the sun for water distillation [14,15]. The extra thermal energy is supplied through an
75 external means for better performance. The temperature difference between the water in the basin
76 and the inner surface of the glass cover, the water depth in the basin, material of the basin and the
77 black body absorber, wind velocity, insolation intensity, ambient temperature and inclination angle
78 of the glass have been found to affect the solar still productivity [10,16,17]. Although solar
79 distillation is not a new technology, likewise the method/structure of solar still (that is single slope
80 conventional type) adopted in this research. However, the experimental design and the setup are
81 location specific. The tilt angle of the glass condenser which significantly affects the output of the
82 solar still are chosen based on the latitude of the research location, in this case 7.5175° N. Hence,
83 the glass cover was kept at $17^{\circ}52''$, (i.e. the $(7.5175^{\circ}$ N) plus 10°). Also, at present, rural
84 settlements in Nigeria are faced with the problems of potable water availability for their daily
85 needs. Many settlements resort to drinking water sourced from flowing river, freshly dug well and
86 rainwater falling off rooftops are collected for cooking and drinking during the raining season
87 without any further purification. The drinking of water from these sources without further
88 purification poses health challenges to different rural settlements in this category. For instance,
89 most rooftops are rusted iron sheets and rainwater collected from these rooftops are not only dirty
90 but may be carcinogenic. An affordable process that requires little or no technical know-how and
91 maintenance for the purification of available water sources will be a welcome idea in such rural
92 settlement. Therefore, this study seeks to explore affordable yet efficient way of purifying these
93 commonly available water sources (that is rainwater, freshly dug well water, river water and
94 heavily polluted water) which are peculiar to the site where this research is carried out and most



95 rural areas in Nigeria. This is with a view to rapidly mitigate the widespread of water-borne
96 diseases in rural settlements in Nigeria as a result of indiscriminate drinking of water.

97 **2. Materials and Methods**

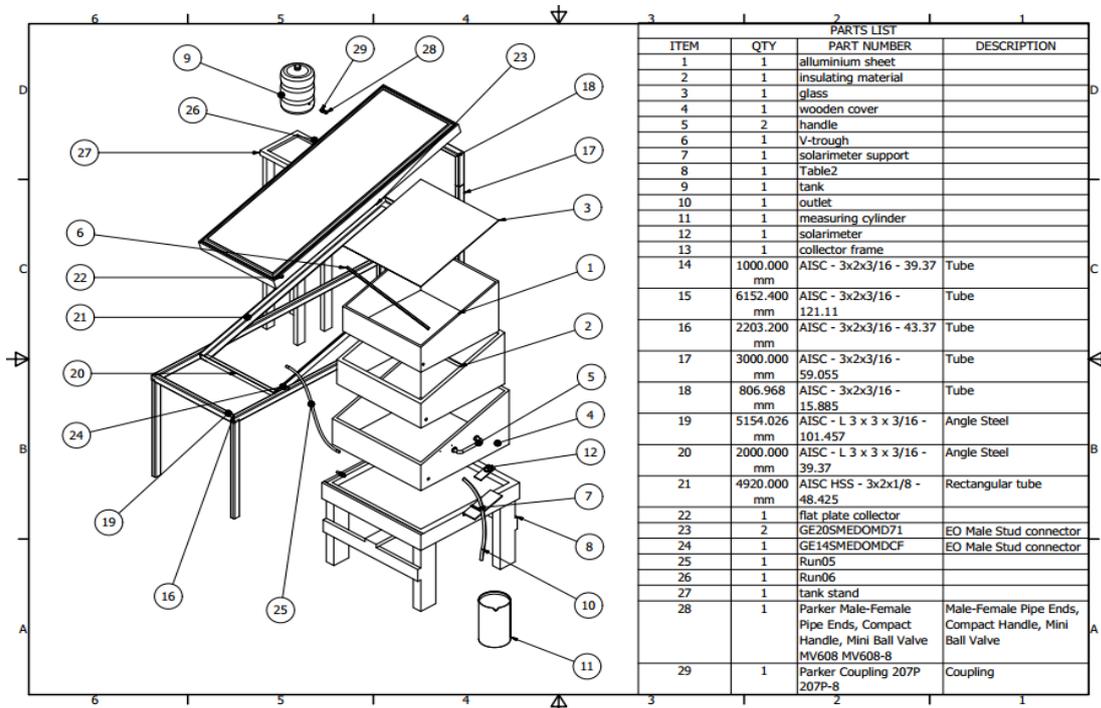
98 This research work was carried out in the Department of Mechanical Engineering, Obafemi
99 Awolowo University, Nigeria (Latitude 7.5175° N and longitude 4.5270° E) between the month
100 of July and September 2015. Two sets of experiments were prepared; the conventional solar still
101 (CSS) and conventional solar still with a flat plate collector (CSS-FPC). For CSS-FPC type, a
102 pressure valve was used to prevent water inlet into the still until the desired water temperature and
103 the pressure was reached to sufficiently force the pressure valve opened to allow water flow to the
104 still basin from the flat plate solar collector.

105 In this experimental work, the conventional solar still was fabricated with a square stainless-steel
106 sheet of 1 m^2 and 2 mm thickness. The solar still basin was coated with a black paint in order to
107 increase the solar radiation absorptivity of the still. The black body absorbs the heat energy from
108 the sun to raise the temperature and the vapor pressure of the water [18,19]. Figure 1 shows the
109 isometric and the exploded view of the experimental setup, while Figure 2 shows the photo of the
110 experimental setup. A single slope CSS was used basically because it is a good recipient of higher
111 levels of solar radiation at both low and high latitude stations compared to its doubled-sloped
112 counterpart [15]. Stainless steel was used to construct the basin principally due to its higher heat
113 retaining capacity and higher resistance to corrosion that could further contribute to the water
114 salinity. The CSS exterior walls (the sides and the bottom) was thermally insulated using 5 cm
115 fibreglass to prevent heat energy loss from the solar still to the surroundings. Silicon sealant was
116 used to prevent water leakage within the system and also, to create an air-tight environment in the
117 interior.

118 The solar still is covered with a condensing glass having 5 mm thickness. The glass selected was
119 a tempered glass of high tensile strength capable of withstanding high solar radiation intensity,
120 wind and rain load with very low solar reflectivity [20]. Morad *et al.* [21] showed that increasing
121 the glass cover thickness reduces the amount of solar radiation that passes through it into the air
122 gap then to the basin water hence reduction in SS thermal retention ability and efficiencies as the
123 glass cover thickness increases. The glass inclination is one of the major parameters that determine
124 the CSS performance. SS productivity was found to increase with a decrease in glass inclination
125 [22,23]. In the present experiment, the tilt angle of the glass cover was kept at $17^{\circ}52'$, that is, the



126 latitude, \varnothing of the research location (7.5175° N) plus 10° . A float valve was used to maintain a
 127 constant water level in the basin as the water flows from either the storage tank or the flat plate
 128 collector. Water productivity has been found to be inversely proportional to the water depth
 129 [1,11,17,24–27]. Also, a depth of 5 cm was found to be the optimum water depth for an improved
 130 SS performance according to Kabeel *et al.* [28,29]. In addition, the higher the distance between
 131 the glass cover and the basin's water surface, the more the energy and the time required of the
 132 vapor to travel to the inner glass surface [16,30,31]. Hence, the gap was reduced to 2 cm.



133 **Figure 1:** Isometric diagram and the exploded view of the experimental setup.



Figure 2: Experimental set up of solar still coupled with flat plate collector

134

135 **2.1 Experimental Design**

136 Four different water samples (rainwater, freshly dug well water, river water and heavily polluted
137 water) commonly sourced from well and rivers were selected for the purpose of this research. The
138 choice was based on the most available water sources that people in rural settlement in Nigeria
139 take indiscriminately due to unavailability of clean drinkable water. These waters obtained from
140 these sources has been found to be unhygienic for human consumption. Though some of them are
141 with seemingly low salt contents yet they can be distilled to further reduce the excess
142 ions/electrolytes to make them more suitable for human consumption. The Dirty water in this
143 context is referred to as the water collected from stagnant water most often where passer by
144 (people) urinates, defecate and deposit refuse. It is heavily polluted with algae, spirogyra and
145 refuse/dirt of all kinds. It stinks and appear unhealthy to consume.

146 Following the solar still design and set up above, the experiments were conducted for a period of
147 thirty days between 8 a.m. and 6 p.m. while readings were taken on an hourly basis. One water
148 sample was chosen for each day and was filled into the solar still basin to the required depth (5 cm
149 as mentioned above). The basin was subsequently tilted to angle $17^{\circ}52''$ based on the geographical
150 location of the research. The experiment was left to run between 8 a.m. and 6 p.m daily. The
151 temperature of the inner surface of the glass, the outer surface of the glass, basin plate of the solar
152 still, basin water temperature and temperature of the glass of the flat plate collector were measured
153 and recorded intermittently on hourly basis through a data logger while the experiment is ongoing.



154 Five pieces of Copper-constantan thermocouples (Type T) with a temperature readout were
155 strategically mounted on different parts of the experimental set up to measure temperatures at
156 specific locations. Also, the most important meteorological parameters for efficient performance
157 of the CSS such as solar radiation, ambient temperature and wind velocity were subsequently
158 measured and recorded. By the law of nature, these parameters cannot be controlled/altered,
159 however, they were measured using a weather station positioned at the research location (Figure
160 2). A transmitter was incorporated into the weather station from which all meteorological
161 parameters such as the amount of rainfall, ambient temperature, relative humidity, wind velocity
162 and luminous intensity can be downloaded and recorded. Dust deposition and shade coverage on
163 the glass surface reduces the transmittance power of the solar radiation which could cause a drop
164 in the solar still efficiency. Hence, these were controlled by placing the experimental set up at a
165 height of clean environment, a little above the ground cleared of anything that could constitute
166 shade coverage and the glass surface also was cleaned intermittently using a wet towel.
167 The basin was washed after each experiment before another water sample is poured into it for
168 another set of fresh experimental runs. After which the procedure runs again and for all the water
169 sample. This was done to capture the effect of solar irradiation viz-a-viz the ambient temperature,
170 relative humidity, wind velocity and luminous intensity on the specified temperatures (that is inner
171 surface of the glass, the outer surface of the glass, basin plate of the solar still, basin water
172 temperature and temperature of the glass of the flat plate collector) as they subsequently affect the
173 distillate yield and hence the productivity of the Solar still.
174 This experiment was conducted for both for the conventional and the single slope solar still with
175 flat plate collector.

176 **3. Performance Evaluation**

177 The performance of SS (that is the rate of evaporation of the impure water) is usually expressed as
178 the amount of distilled water produced by basin area in a day [25]. This performance is strongly
179 enhanced by the large temperature difference between the surface of the water in the basin (serving
180 as the evaporator) and inner glass cover surface (serving as the condenser)
181 [1,10,36,11,15,17,29,32–35]. This quantity produced varies largely with the available solar
182 radiation, sky conditions, atmospheric humidity, wind speed and ambient temperature; which are
183 meteorological parameters that cannot be altered by human beings. Other design parameters that
184 affect productivity are the orientation of the still, depth of water, inclination of the glass cover,
185 slopes of the cover, insulation materials, area of absorber plate, the inlet temperature of water and



186 the temperature difference between the glass cover and the basin water [15]. The efficiency of the
187 SS was also evaluated based on its ability to purify the selected water samples with respect to the
188 Electrical Conductivity (EC) and Total Dissolved Solid (TDS).

189 The salinity of any water strongly depends on the electrical conductivity and the TDS of the water.
190 The TDS was measured to know the amount of both the organic and the inorganic materials that
191 are dissolved in the water. The electrical conductivity was also measured to know how well the
192 desalinated water can conduct electric current as a result of the dissolved ionic solutes in it. It is
193 measured on a scale from 0 to 50, 000 $\mu S/cm$. This gives the idea of the available salt electrolytes
194 and ions dissolved in the water sample. Water with too high number of ions or electrolytes posses'
195 threat to human health and body organs. Also, too low number of ions signifies deficiencies in the
196 nutrients or mineral element in the water. The lower the electrical conductivity of the water, the
197 purer the water. Low levels of salts are found naturally in waterways and are important for plants
198 and animals to grow. High salt levels in freshwater causes problems for aquatic ecosystems and
199 becomes complicated in human organs.

200 The TDS and EC were measured using standard procedure and their values were compared to the
201 World Health Organization (WHO) standard. These estimate the quality of the desalinated water
202 from the four water samples before and after the experiment. Good and most suitable drinking
203 water for human has an EC range between 0-800 $\mu S/cm$, although 800-2500 $\mu S/cm$ can still be
204 consumed but not so preferable [37–42]. United States Environmental Protection Agency (EPA)
205 classifies TDS as a secondary contaminant. It is measured in milligrams per unit volume of water
206 (mg/L) and also referred to as parts per million (ppm). For drinking water, the maximum
207 concentration level for TDS is 600 mg/L although water with ridiculously low TDS concentrations
208 possesses flat, insipid taste and other adverse effects on the gastrointestinal tracts in humans
209 [39,43–47].

210 The total dissolved solid particles in the water sample was measured using a digital TDS meter
211 immersed in the water sample to be tested up to the maximum manufacturer's immersion level
212 after the protective cap was removed. The water sample was thoroughly agitated to dislodge air
213 bubbles and evenly distribute the particulate matter present in the water. The TDS level for the
214 sample was taken after reading stabilizes. The digital TDS meter can also be used to measure the
215 temperature of the water sample. The reading gives us the salinity estimate of the produced fresh
216 water from the solar desalination unit.



217 Also, the electrical conductivity for the water samples were measured using an electrical
218 conductivity (EC) meter while the temperature of the water sample is maintained at room
219 temperature. This is similar to the way TDS was measured. This instrument measures the electrical
220 conductivity of the water sample directly by inserting it into it.

221 **4. Results and Discussion**

222 Experiments were conducted for a period of thirty days between 8 a.m. and 6 p.m. while readings
223 were taken on an hourly basis. The experiment started on the 1st of July, 2015 and ended on the
224 17th of August, 2015. Results of only randomly selected nine days of the experiments are as
225 presented in Table 1.

226 **Table 1: Experimental Set-up for the Desalination**

S/N	Date	Type of Sample	Type of Solar Still
1	02/07/2015	River Water	Active
2	06/07/2015	Rain Water	Active
3	10/07/2015	Dug-well Water	Passive
4	14/07/2015	Heavily Polluted Water	Passive
5	15/07/2015	Rain Water	Passive
6	25/07/2015	Heavily Polluted Water	Passive
7	27/07/2015	Dug-well Water	Passive
8	05/08/2015	Heavily Polluted Water	Active
9	10/08/2015	Dug-well Water	Active

227 **4.1 Solar radiation and temperature variations in solar still**

228 Solar radiation is the radiant energy emitted and deposited by the sun in an area every second from
229 a nuclear fusion reaction that creates electromagnetic energy with a temperature of about 5800 K.
230 It is the most important factor that determines the solar still productivity [35]. Figure 3(a–d) shows
231 the variation of solar radiation intensity, ambient temperature, glass temperature, absorber plate
232 temperature and water temperature with time for some randomly selected days. The graphs and
233 results for other days shares some similarities. It was observed that the temperature keeps
234 increasing till maximum point around 3 pm in the afternoon for all days of the experiment. This is
235 due to a consistent daily increase in the solar radiation intensity till 3 pm in the afternoon. The
236 temperature begins to drop as soon as the solar radiation intensity begins to drop. This shows a
237 direct relationship between the temperatures and the solar radiation intensity. The solar radiation

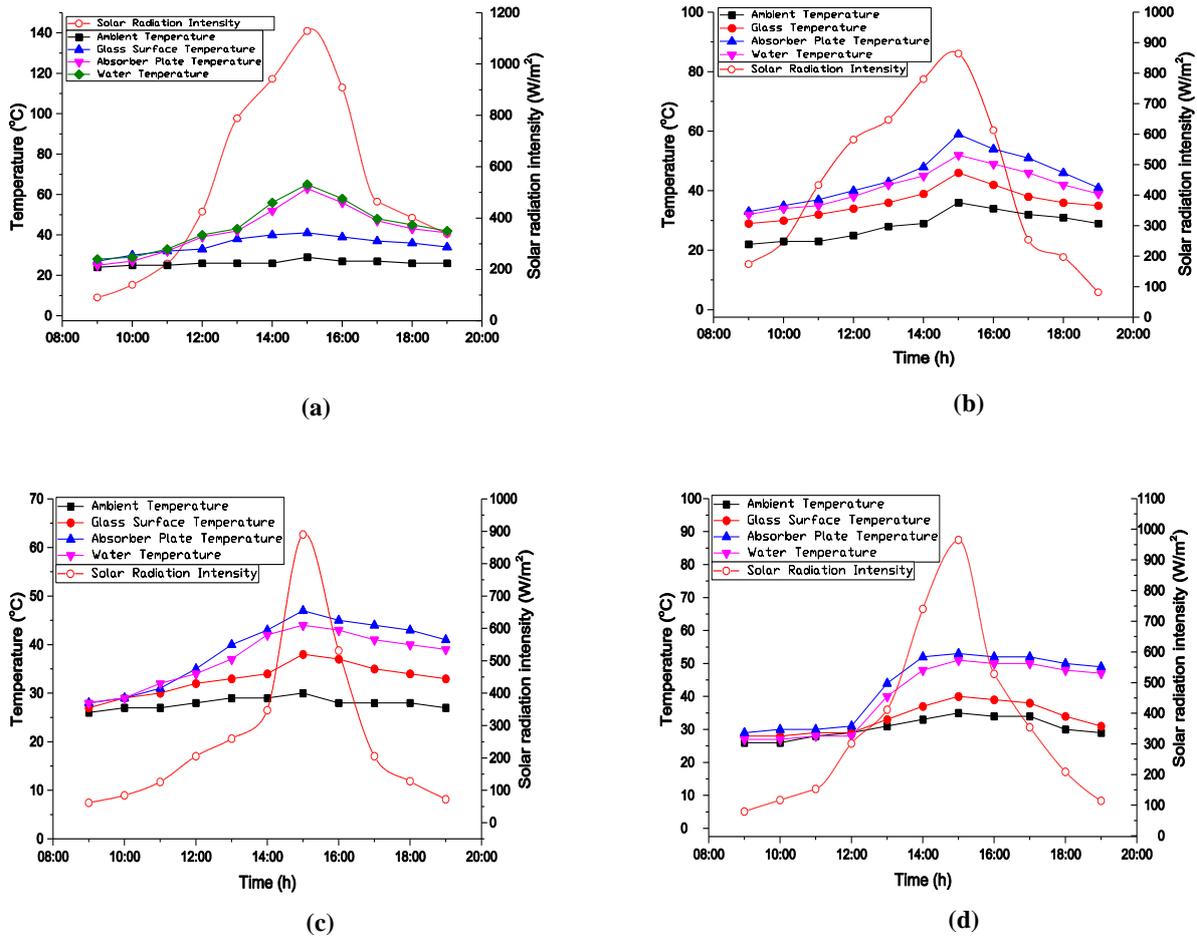


238 intensity determines the temperatures of the elements in the still. The higher the solar radiation
239 intensity, the higher the temperatures, though the model of the variations or relationships between
240 them has not been ascertained. It was also observed that the ambient temperature is always smaller
241 than all other temperatures for all days of the experiments in the research location. The solar
242 radiation was maximum on the first day of the experiment with the intensity of about 1128 W/m^2
243 at 3 pm in the evening and the lowest value obtained was 27.2 W/m^2 on the second day of the
244 experiment at 7 am in the morning. The solar radiation intensity was measured with Eppley
245 precision spectral pyrometer (PSP) with an accuracy of $\pm 0.5\%$ from 0 to 2800 W/m^2 .

246 Evaporation rate increases with an increase in the temperature difference between the temperature
247 of the inner surface of the glass (condenser) and the temperature of the water surface. From the
248 graphs in Figure 4, it could be depicted that the glass temperatures are far lower than the water.
249 The minimum condensation glass temperature obtained was $25 \text{ }^\circ\text{C}$ and the maximum was $40 \text{ }^\circ\text{C}$.
250 The wind speed of the environment affects the rate of condensation by the glass. The faster the
251 wind speed the faster the vapor loses the latent heat of vaporization to the surroundings. The
252 increased wind speed yields a rapid drop in the condensing glass temperature and hence a wide
253 temperature difference between the condensing glass and water. This increases the heat transfer
254 and hence the water evaporation rate because heat transfer rate is directly proportional to
255 temperature difference.

256 The temperature increase in the absorber shows that the absorber and the black body material is a
257 good absorber and retainer of heat. This property is responsible for evaporation even in off-peak
258 periods when there is no sunlight and little or no solar irradiance. The stored heat in the black body
259 raises the temperature of the water in the basin and with the corresponding saturation pressure,
260 evaporation occurs. The maximum temperature obtained for the absorber was $63 \text{ }^\circ\text{C}$

261



262

263 **Figure 3:** Daily temperature variation with solar radiation intensity (a) day 1 (b) day 3 (c) day 6
 264 and (d) day 8

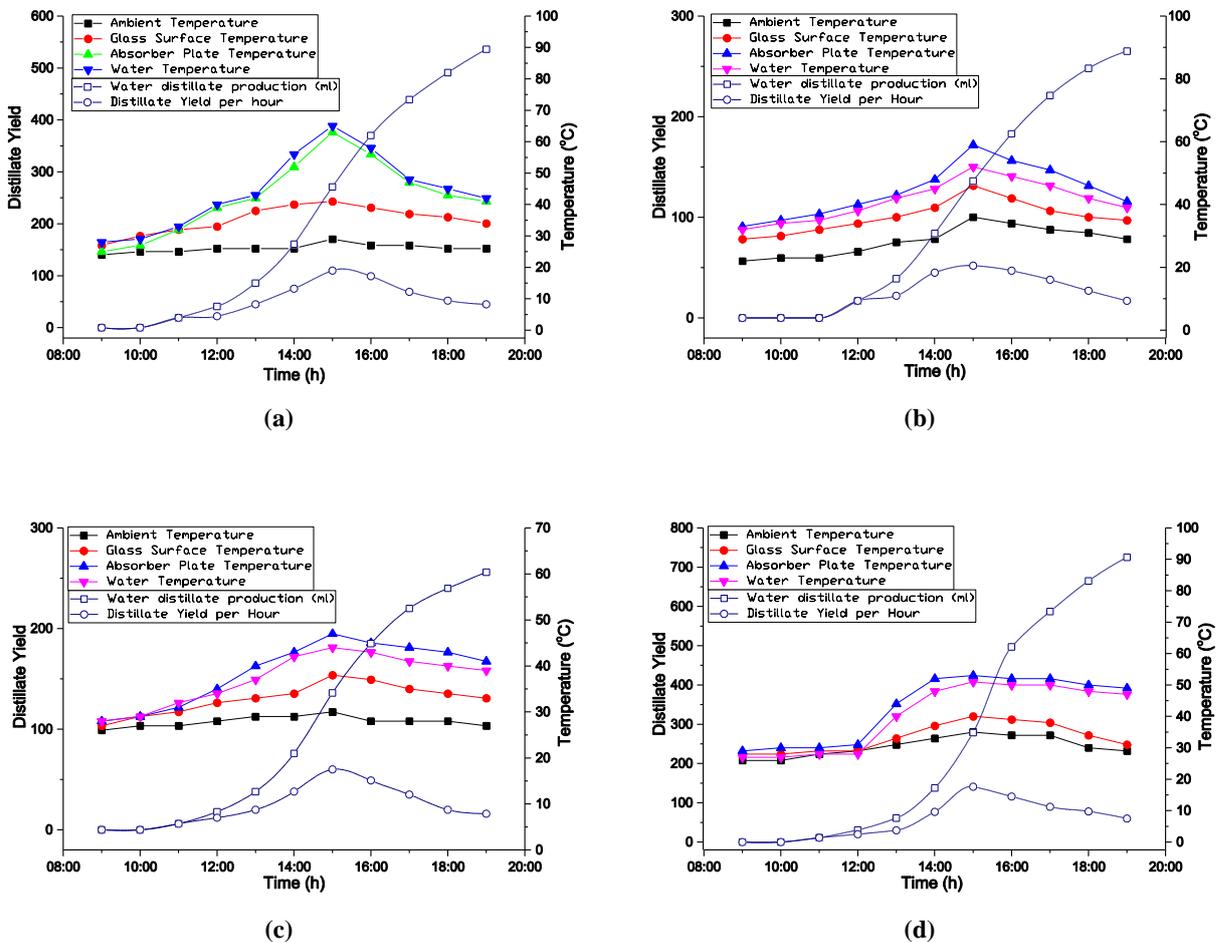
265

266 **4.2 Effect of temperature variation on distillate yield**

267 Figure 4(a–d) shows the effect of temperature variation on distillate yield. The graphs also justify
 268 that temperature differences (mostly the temperature difference between the glass cover and the
 269 water in the basin) are the major factor responsible for evaporation. Preheating the feed water to
 270 the solar still basin plays an important role in increasing the productivity of the still.
 271 Comparatively, huge distillate yield was experienced when the flat plate collector was used on
 272 days 8, 1, 9 and 2 as shown in Figures 6 a and b. The solar still was used alone without the flat
 273 plate collector in the remaining days. It was observed that continuous deposition of hot water into



274 the basin from the Flat Plate Collector results into higher production rates in all operation periods
 275 and mainly between 2–4 pm daily. This is due to significantly higher internal convective,
 276 evaporative and radiative heat transfer from the water to the glass cover as the preheated water
 277 from the flat plate solar collector is deposited to the basin. Higher temperature differences were
 278 observed in solar still with the flat plate collector compared with that of no flat plate collector
 279 throughout the working hours and under all conditions of the experiment.



280

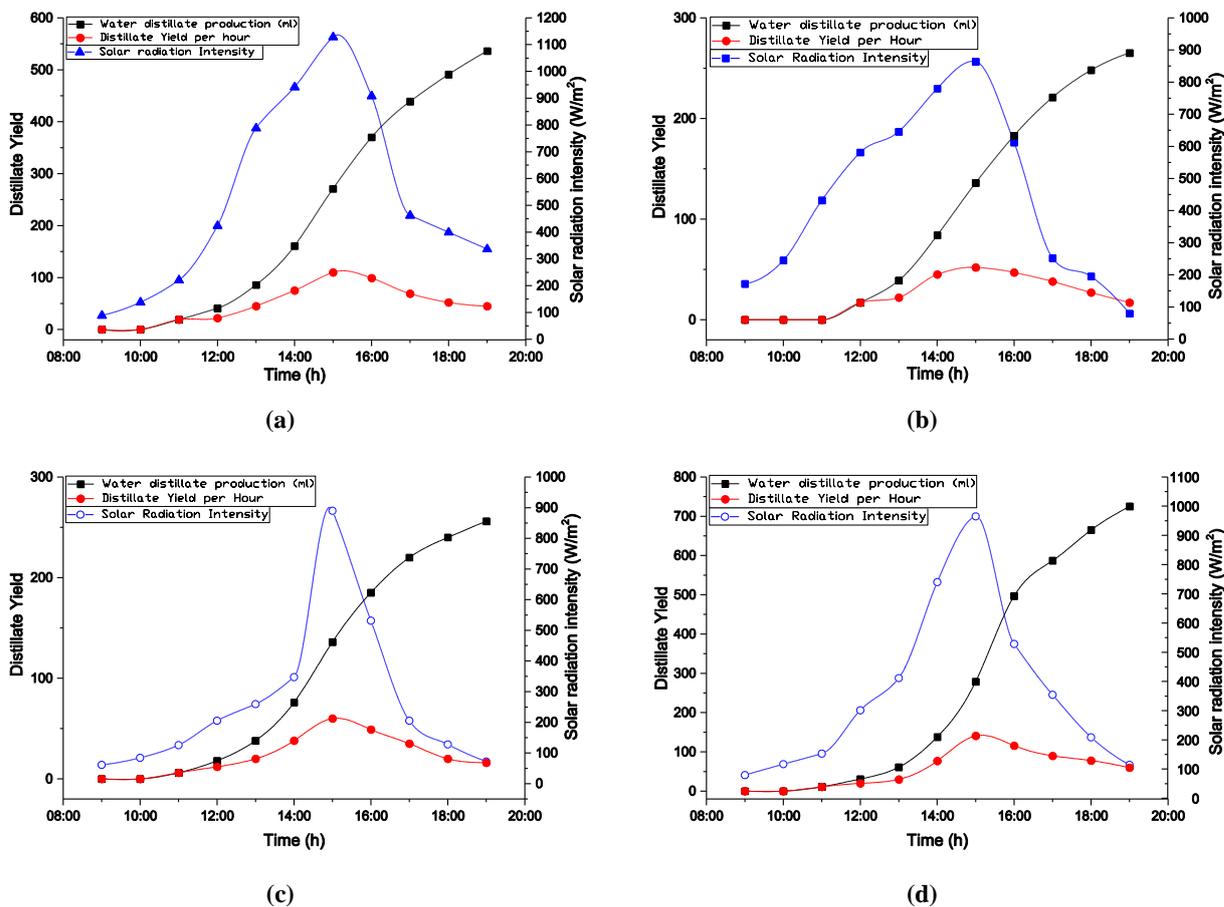
281 **Figure 4:** Influence of temperature on distillate yield (a) day 1 (b) day 3 (c) day 6 and (d) day 8



282 **4.3 Effect of solar radiation on distillate yield**

283 Figure 5 (a–d) shows the variation of solar radiation intensity and the distillate yield with time.
 284 Like the temperatures, the solar radiation intensity has a similar effect on the distillate yield.
 285 However, the differences between the effects with and without the flat plate collector cannot be
 286 easily detected using the solar radiation intensity curve alone. The temperature curves clearly show
 287 the differences between the glass temperature and the water temperatures and their consequential
 288 effects on the solar still productivity. Furthermore, the graphs (Figure 5 a–d) clearly indicate that
 289 the incident solar radiation strongly determines the increase in the Still productivity.

290



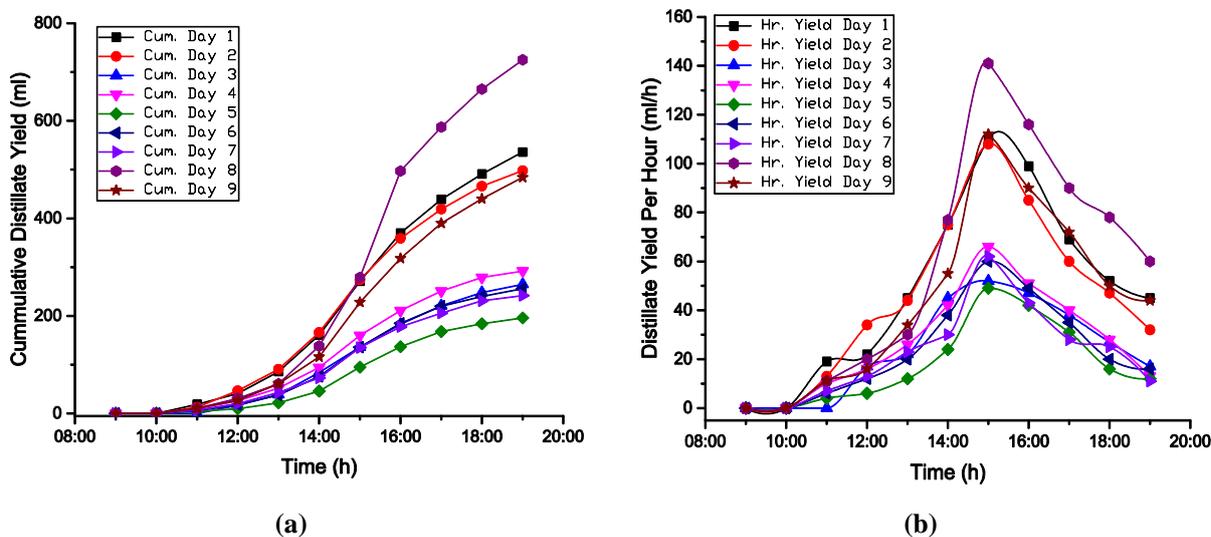
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292 **Figure 5:** Influence of solar radiation intensity on the distillate yield (a) day 1 (b) day 3 (c) day 6
 293 and (d) day 8.



294 4.4 Cumulative distillate yield and the hourly distillate yield

295 Figure 6 a & b present the cumulative distillate yield and the distillate yield per hour for the 9 days
296 respectively. The graphs clearly show the significant differences between the cumulative yield and
297 the distillate yield per hour of the still incorporated with the Flat Plate Collector and the ones
298 without the Flat Plate Collector. Day 8 shows significant cumulative distillate yield not only
299 because of the second largest solar radiation intensity recorded for the day (965 W/m^2) but
300 basically because of the comparative huge temperature difference between the glass cover
301 (condensation surface) and the water in the basin and the consistently higher solar radiation
302 intensity recorded for the other hours of the day. As earlier discussed, the variations observed in
303 the distillate yield are due to the condensation glass-water temperature difference, wind speed
304 variations and relative humidity of the research location per time. The contents of the
305 polluted/saline water and the extents at which the water is polluted also affects the evaporation
306 rates and hence the solar still productivity because the presence of impurities increases the boiling
307 point of a fluid (or any substance) [48]. Details of this are not explored in this research.



308

309 **Figure 6:** Distillate yield (a) Cumulative distillate yield (b) Distillate yield per hour

310

311 4.5 Analyses of the Water Samples before and after Desalination Quality of the distillates 312 from the raw water samples

313 Table 2 shows the results of the water analyses conducted before and after the solar distillation
314 process. Observation shows that water quality lies within the acceptable range for good and



315 drinkable water according to WHO prescription for EC and TDS. Also, the physical appearance
 316 of the distillate/desalinated water shows good turbidity (water looks so clear and colorless)
 317 appealing for human consumption. Also, the irritating odor of the heavily polluted water was
 318 drastically reduced.

319 **Table 2: Water Analyses results before and after desalination**

Water Sample	TDS (mg/liter) or (ppm)		Electrical Conductivity ($\mu\text{S}/\text{cm}$)	
	Before distillation	After distillation	Before distillation	After distillation
Rain water	19	14	14	23
Freshly dug well water	97	21	162	35
River water	75	36	125	60
Heavily polluted dirty water	143	13	238	22
WHO Standard	< 600 mg/L		0-800 $\mu\text{S}/\text{cm}$	

320 **4.6 Comparison of the TDS and the EC readings obtained against existing results**

321 Different methods exist for water purification using solar desalination system. The TDS and the electrical
 322 conductivity of the produced desalinated water from the four difference sources has been compared with
 323 some results available in the literature using different configurations of solar desalination system.

324 The percentage reduction of the properties is calculated as follows:

325
$$\% \text{ Reduction} = \frac{P_b - P_a}{P_b} \times 100\%$$

326 P = Parameter under consideration (TDS or EC)

327 Subscript a and b represent after and before respectively.

S/N	Authors	Type of Solar Still	Type of water	% Reduction in TDS	% Reduction in EC
1	Present study	Flat plat collector	Rainwater	26.316	64.29
			Freshly dug well water	78.351	78.395
			River water	52	52
			Heavily polluted dirty water	90.909	90.756



2	Samee et al. [49]	Single basin solar still	Simply dam filtration plant water	91.89	96.82
3	Kumar and Bai [50]	Basin type solar still with improved condensation technique	Tap water	74.23	81.87
			Seawater	99.61	-256.58
			Dairy effluent	84.95	-5160.00
4	Flendrig et al. [51]	Thermoformed solar still	Contaminated water source	98.48	99.64
5	Arunkumar et al. [52]	Hemispherical solar still	Water	87.50	90.00
6	Omara et al. [53]	Hybrid desalination system using wicks/solar still and evacuated solar water heater	Water	89.21	-
7	Ahsan et al. [54]	Triangular solar still	Seawater water	73.25	73.25
8	Nagarajan et al. [55]	Triangular Pyramid Solar	Fresh Water	89.58	92.57
			Synthetic water	87.04	87.04
			lab-prepared water	98.72	-3.75

328

329 **4.7 Comparison of the distillate yield in the present studies against that which exist in the** 330 **literature**

331 Several authors have worked on performance evaluation of solar still of different configurations. Their
 332 results are hereby compared with that of the present studies. With the understanding that the performance
 333 of any solar still is dependent on the location under consideration viz-a-vis the inherent/current climatic and
 334 atmospheric condition, diurnal irradiance and other specified experimental conditions, however, it can be
 335 noticed that the performance of the solar still in consideration is relatively comparable with those existing
 336 in the literature and in some cases of better performance despite the simple design.

S/N	Authors	Type of Solar Still	Maximum daily production rate (kg/m ² hr)
1	Present Study	Flat plat collector	0.720
2	Voropoulos et al. [56]	Still coupled with solar collectors	4.2



3	Boukar and Harmim [57]	One-sided vertical solar still	1.4
4	Tiwari et al. [58]	Flat Plate Collector	0.500
5	Tarawneh [59]	Conventional Still	0.720
6	Badran & Abu-khader [60]	Single slope solar still	3.5 cm depth 0.590
			2.0 cm depth 0.800
7	Velmurugan et al. [61]	Solar still with fin	0.425
8	Abdallah and Badran [62]	Fixed and Tracking solar stills	0.175
9	Singhet al. [63]	Hybrid photovoltaic thermal (PVT) double slope active solar still	Series 1.07
			Parallel 1.30
			Natural 0.90
10	Omara et al. [64]	Conventional	0.44
		Single layer lined wick	1.00
		Single Layer square wick	1.10
		Double layer lined wick	0.78
		Concentrating Collector	0.6
		Evacuated Tube Collector	0.64
		Evacuated Tube Collector with heat pipe	0.70
11	Ahsan et al. [54]	Triangular Solar still	1.5 cm depth 0.04
			2.5 cm depth 0.05
			5.0 cm depth 0.033
12	Gorjian et al. [65]	Stand-alone point-focus parabolic solar still	1.07
13	Omara et al. [53]	Stepped solar still	1.18
		Conventional	0.65
14	Elango and Murugavel [66]	Double basin stills	0.525
15	Sathyamurthy et al. [67]	Still without PCM	0.22
		Still with PCM	0.12
16	El-Agouz et al. [68]	Continuous flow inclined solar still	0.6
17	Elango et al. [69]	Single slope solar still with different water nanofluids	Water 0.092
			Water + Al ₂ O ₃ 0.160
			Water + ZnO 0.125
			Water + SnO ₂ 0.132
18	Kumar and Rajesh [70]	Hybrid still	0.62
19	Faegh & Behshad [71]	Solar still with PCM	1.03
20	Panchal & Mohan [72]	Conventional solar still	0.390
		Circular fin solar still	0.520
		Square fin solar still	0.590

337

338 **4.8 Solar Still Efficiency**



339 The solar still instantaneous efficiency, ϵ_i was calculated as follows:

340
$$\epsilon_i = \frac{M \times h_{fg}}{A \times I \times \Delta t}$$

341 Where, M = mass of the desalinated water at the output

342 h_{fg} = latent heat of vapourization of the fluid

343 A = Area of the flat plate collector (1 m^2)

344 I = Average solar irradiation for the time under consideration

345 Δt = Time under consideration (usually 1 hr).

346 The average of the overall daily efficiencies of the conventional solar still with flat plate collector
347 and the single slope solar still with flat plate collector are XXX % and XXX % respectively. This
348 shows an improvement of XXX % with the inclusion of the single slope design compared with the
349 conventional type. This compares well to an average of XXX % efficiency in the literature for
350 most of the flat plate collectors.

351

352 Also, the daily production efficiency, ϵ_d of the solar still system can be calculated as follows:

353
$$\epsilon_d = \frac{\sum P_h \times h_{fg,da}}{(C A_a \times \sum I) \Delta t}$$

354 Where, P_h = distillate productivity per hour A_a = Absorber Area

355 C = Concentration ratio that is A_{ap}/A_a A_{ap} = Aperture Area

356 $h_{fg,da}$ = latent heat of vapourization daily average.

357 The daily production efficiency, ϵ_d of the still are XXX % and XXX % respectively for the
358 conventional solar still with flat plate collector and the single slope solar still with flat plate
359 collector.

360



361 **4.9 Cost**

362 The solar still in this present study is made with locally sourced materials and as at the time of
363 construction the average cost is approximately \$ 250.

364 **5. Conclusion**

365 The possibility of providing potable drinkable water from saline or heavily polluted water in areas
366 of immense potable water scarcity using the renewable energy from the sun has been further
367 explored. Solar desalination method has been found to be a clean energy and eco-friendly, readily
368 accessible, affordable, easy and renewable method of purifying water. A single slope rectangular
369 basin was designed and constructed with low cost, lightweight, available locally sourced materials.
370 The effects of solar radiation intensity, ambient temperature, condensing inner glass cover
371 temperature, water temperature and absorber temperature on the water distillate yield from the
372 solar still were observed based on the climatic condition of Ile-Ife, Nigeria. Results show the direct
373 relationship and huge dependency of solar still daily distillate yield on the solar radiation intensity
374 and the temperature difference between the condensing inner glass cover and the water. A high
375 distillate yield was recorded when the solar radiation intensity was at the peak accompanied with
376 temperatures increase for all the solar still components at the same time in the day. The
377 temperatures increased as the solar radiation intensity increased, however, the larger increase was
378 experienced for water and the absorber in the basin, this was primarily due to the heat retaining
379 ability property of the black body used. The wind speed of the research station also was a
380 contributing factor to the drop in the glass temperature, hence constituting a huge temperature
381 difference between the condensing inner glass cover and the water for higher heat transfer and
382 evaporation rate and larger distillate yield. The impact of the flat plate collector on the distillate
383 yield was also investigated. The incorporation of the flat plate collector produced higher distillate
384 yield. The preheated water it supplied created a huge temperature difference between the
385 condensing inner glass cover and the water which consequentially produced more distillate yield
386 compared to a solar still without flat plate collector. The desalination product quality was analyzed
387 based on its electrical conductivity and the amount of total dissolved solid present in it. The
388 distilled water was found to be within the acceptable range for drinkable water according to the
389 World Health Organization standard and guidelines. This confirms the potential of water
390 desalination using solar energy most especially in areas where water-borne diseases are imminent
391 due to the scarcity of potable drinkable water. The distillate yield would definitely be higher during
392 the dry season characterized by higher solar radiation intensity compared to the solar radiation



393 intensity recorded during the raining season during the period in which the experiment was
394 performed.

395

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