

Solar Distillation of Impure Water from Four Different Water Sources under South-Western Nigeria Climate

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Abstract. The enormous problems caused by scarcity of potable water and transmission of water-borne diseases such as Cholera, Dracunculiasis, Hepatitis, Typhoid and Filariasis in some parts of Nigeria have created a public health concern. Thousands of lives are wasted daily due to contact with water-borne diseases. The insufficient medical resources available in developing countries are deployed towards the treatment of water-borne diseases that can easily be avoided if potable water can be made available. This study seeks to investigate purification of four different water samples (namely, water from flowing river, freshly dug well or groundwater, rainwater from the rooftop, and heavily polluted dirty water) consumed by the people in the local community using solar desalination method. A single basin solar still was constructed and experimental studies were carried out to determine the influence of solar insolation and temperature variations on the yield of the distillate for both passive and active solar still tested. The quality of the distillate was tested by measuring the total dissolved solid (TDS) and electrical conductivity (EC) and later compared to World Health Organization (WHO) standard for drinkable water. The values obtained after desalination falls within the acceptable/tolerable range for TDS and EC in accordance with the World Health Organization standard for quality drinkable water. This analysis provides an indigenous distillation method to enhance production of drinkable water at low cost.

1 Introduction

Naturally, most water exists in a polluted or non-purified form with lots of microorganisms capable of causing Cholera, Dracunculiasis, Hepatitis, Typhoid, Filariasis and so on (Rab, M. A., Bile, M. K., Mubarik, M. M., Asghar, H., Sami, Z., Siddiqi, S., ... & Burney, M. I., 1997). Most times, the water consumed by people in sub-Saharan Africa, Nigeria specifically is sourced from a flowing river, freshly dug well or groundwater, run-off water from rusted iron or asbestos rooftops and heavily polluted water (dirty stagnant surface water) without any further purification (Onwujekwe et al., 2009; Smith et al., 2004). The drinking of water from these sources without further purification poses health challenges to different rural settlements in this category. For instance, rainwater collected from rusted rooftops are not only dirty but may be harmful (Abbasi and Abbasi, 2011; Bennamoun et al., 2013; González, 2012; Lye, 2009; Meera and Ahammed, 2006; Mendez et al., 2010; Norman et al., 2019; University of Texas at Austin, n.d.). Many water purification processes exist including desalination technology with over 10,000 desalination plants in the world having a total desalted water capacity of over 5 billion gallons a day. Saudi Arabia is the largest

37 user of desalination with about 25 percent of the world capacity, and the United States is the second largest user with
38 10 percent (Cengel, Yunus A. and Michael A. Boles., 2002). Vapour compression distillation, reverse osmosis and
39 electro dialysis using electricity generated from coal and fossil fuels combustion as input energy are examples of
40 desalination systems, however, they have been found to be very expensive and unsustainable basically due to the
41 amount and cost of energy required to carry out the processes. Also, the hazardous greenhouse emissions released
42 during desalination processes using electricity from fossil fuel combustion cause climate change and ozone layer
43 depletion. This has caused the rise in global temperature and melting of glaciers and ice sheets faced by many
44 countries of the world (Goosen, M., Mahmoudi, H., & Ghaffour, N., 2012; Kalogirou, S. A., 2013; Kalogirou,
45 1985). Currently, solar desalination stands as one of the most efficient, effective and more economical in terms of
46 low running cost, long lifespan and **minimal environmental pollution** when compared with other types of water
47 purification systems most especially for rural communities. This can be attributed to the free and abundant gift of the
48 sun and its renewability (Elango et al., 2015a; Sampathkumar et al., 2010). The device used for performing this
49 purpose is solar still. It operates similarly to the natural hydrologic cycle of evaporation and condensation. Among
50 the different types of solar stills, single basin single slope occupied the best place due to its simplicity in design and
51 operation. The heat from the sun evaporates the pure water from the impure, brackish or saline water collected in the
52 still basin covered by a glass leaving behind the microorganisms and other contaminants in the basin. The
53 evaporated water condenses on the inner surface of the glass, the condensed liquid flows down freely beneath the
54 inclined cover to a V-shape trough/water channel at the bottom of the still where it is collected for human
55 consumption (Tiwari, A. K., & Tiwari, G. N., 2006; Tiwari et al., 2009).

56 Solar stills can be classified into two; active and passive solar still. Passive solar still receives solar radiation directly
57 from the sun into the water in the basin. It is the only source of energy responsible for raising the water temperature
58 for evaporation. Active solar still utilizes more than one energy source other than the sun for water distillation (El-
59 Sebaili, A. A., 2004; Sivakumar and Sundaram, 2013). The extra thermal energy is supplied through an external
60 means for better performance. The temperature difference between the water in the basin and the inner surface of the
61 glass cover, the water depth in the basin, material of the basin and the black body absorber, wind velocity, insolation
62 intensity, ambient temperature and inclination angle of the glass have been found to affect the solar still productivity
63 (Elango et al., 2015b; Sampathkumar et al., 2010; Tiwari, A. K., & Tiwari, G. N., 2005). **Although solar distillation**
64 **is not a new technology, likewise the method/structure of solar still (that is, single slope conventional type) adopted**
65 **in this research. However, the experimental design and the setup are location specific.** This determines the angle of
66 tilts (that is the orientation and placement) of the solar still for better capturing of the solar radiation from the sun.
67 The tilt angle of the glass condenser significantly affects the output of the solar still. Many authors have worked on
68 the choice of optimum tilt angle for the glass cover. Amongst other, (Chinnery, 1971; Elsayed, 1989; Felske, 1978;
69 Heywood, 1971; Khorasanizadeh et al., 2014; Qiu and Riffat, 2003; Stanciu and Stanciu, 2014) obtained latitude +
70 10° tilt angle for better solar still performance. In the case of this study carried out on 7.5175° N latitude, the glass
71 cover tilt angle was kept at 17°52'', (that is 7.5175° N latitude plus 10°).

72 The performance of solar still (that is the rate of evaporation of the impure water) is usually expressed as the amount
73 of distilled water produced by basin area in a day (Kabeel et al., 2014a). This performance is strongly enhanced by
74 the large temperature difference between the surface of the water in the basin (serving as the evaporator) and inner
75 glass cover surface (serving as the condenser) (Asbik et al., 2016; Elango et al., 2015a, 2015b; Kabeel et al., 2014b,

76 2016; Manokar et al., 2014; Rahbar et al., 2015; Sampathkumar et al., 2010; Sharshir et al., 2016; Sivakumar and
77 Sundaram, 2013; Taghvaei et al., 2015). This quantity produced varies largely with the available solar radiation,
78 cloud conditions, atmospheric humidity, wind speed and ambient temperature, which are meteorological parameters
79 that cannot be altered by human beings. Other design parameters that affect productivity are the orientation of the
80 still, depth of water, inclination of the glass cover, slopes of the cover, insulation materials, area of absorber plate,
81 the inlet temperature of water and the temperature difference between the glass cover and the basin water
82 (Sivakumar and Sundaram, 2013).

83 The salinity of any water strongly depends on the electrical conductivity (EC) of the water. The lower the EC of a
84 water, the purer the water. Low levels of salts are found naturally in waterways and are important for plants and
85 animals to grow. High salt levels in freshwater causes problems for aquatic ecosystems and becomes complicated in
86 human organs.

87 Apart from the coastal region of Nigeria where people are forced by circumstance to process salty water for
88 domestic use, the commonly available water in some rural areas is not pure due to dissolved organic and inorganic
89 materials. In some locations (e.g Ile-Ife, Osun state: 7.4905°N, 4.5521°E) the salt content of water fetched from dug
90 wells, rivers and even bore hole is very high and requires treatment. Hence, an affordable, yet very efficient process
91 that requires little or no technical know-how and maintenance for the purification of water from these sources will
92 be a welcome idea in such rural settlement. Therefore, the main objective of this study is to design, construct and
93 test a solar desalinating plant made with locally sourced materials for the purification of water from the following
94 sources; rainwater, freshly dug well water, river water and heavily polluted water which are peculiar to the site
95 where this research is carried out and most rural areas in Nigeria.

96 The effects of the solar radiation intensity, inner glass surface temperature and the absorber plate temperature as
97 they affect the hourly distillate yield was examined for both passive and active solar still configurations. The
98 performance and efficiency of the solar desalinating plant was evaluated based on its distillate yield. Finally, the
99 water samples were tested after desalination to ascertain suitability of the water for drinking purpose based on the
100 WHO standard for drinking water. This is with a view to mitigate the widespread of water-borne diseases in rural
101 settlements in Nigeria as a result of indiscriminate drinking of untreated or impure water due to unavailability of
102 drinkable water.

103

104 **2. Materials and Methods**

105 This research work was carried out in the Department of Mechanical Engineering, Obafemi Awolowo University,
106 Nigeria (Latitude 7.5175° N and longitude 4.5270° E) between the month of July and September. Two sets of
107 experiments were prepared: the conventional solar still (CSS) and conventional solar still with a flat plate collector
108 (CSS-FPC). For CSS-FPC type, a pressure valve was used to prevent water inlet into the still until the desired water
109 temperature and the pressure was reached to sufficiently force the pressure valve opened to allow the flow of water
110 to the still basin from the flat plate solar collector.

111 In this experimental work, the CSS was fabricated with a square stainless-steel sheet of 1 m² and 2 mm thickness.
112 The surface area of the solar collector that receives the heat from the sun measures 1 m². The solar still basin was
113 coated with a black paint in order to increase the solar radiation absorptivity of the still. The black body absorbs the

114 heat energy from the sun to raise the temperature and the vapor pressure of the water (Cowling, T. G., 1950;
115 Manabe, S., & Wetherald, R. T., 1967). Figure 1 shows the isometric and the exploded view of the experimental
116 setup, while Figure 2 shows the photo of the experimental setup. A single slope CSS was used basically because it is
117 a good recipient of higher levels of solar radiation at both low and high latitude stations compared to its doubled-
118 sloped counterpart (Sivakumar and Sundaram, 2013). Stainless steel was used to construct the basin principally due
119 to its higher heat retaining capacity and higher resistance to corrosion that could further contribute to the water
120 salinity. The CSS exterior walls (the sides and the bottom) were thermally insulated using 5 cm fiberglass to prevent
121 heat energy loss from the solar still to the surroundings. Silicon sealant was used to prevent water leakage within the
122 system and to create an air-tight environment in the interior.

123 The solar still was covered with a condensing glass having 5 mm thickness. The glass selected was a tempered glass
124 of high tensile strength capable of withstanding high solar radiation intensity, wind and rain load with very low solar
125 reflectivity (El-samadony et al., 2016). Morad *et al.* (2015) showed that increasing the glass cover thickness reduces
126 the amount of solar radiation that passes through it into the air gap then to the basin water hence reduction in SS
127 thermal retention ability and efficiencies as the glass cover thickness increases. The glass inclination is one of the
128 major parameters that determine the CSS performance. SS productivity was found to increase with a decrease in
129 glass inclination (Edlin, 1973; Garg and Mann, 1976). In the present experiment, the tilt angle of the glass cover was
130 kept at $17^{\circ}52''$, that is, the latitude, ϕ of the research location (7.5175° N) plus 10° (Chinnery, 1971; Elsayed, 1989;
131 Felske, 1978; Heywood, 1971; Khorasanizadeh et al., 2014; Qiu and Riffat, 2003; Stanciu and Stanciu, 2014). A
132 float valve was used to maintain a constant water level in the basin as the water flows from either the storage tank or
133 the flat plate collector. Water productivity has been found to be inversely proportional to the water depth (Elango et
134 al., 2015a, 2015b; Kabeel et al., 2014a, 2012; Manokar et al., 2014; Muftah et al., 2014; Nafey et al., 2000). Also, a
135 depth of 5 cm was found to be the optimum water depth for an improved SS performance according to Kabeel *et al.*
136 [28,29]. In addition, the higher the distance between the glass cover and the basin's water surface, the more the
137 energy and the time required of the vapor to travel to the inner glass surface (Tiwari, A. K., & Tiwari, G. N., 2005,
138 2008; Tiwari et al., 1994). Hence, the gap was reduced to 2 cm.

139 **2.1 Experimental Design**

140 Four different water samples (rainwater, freshly dug well water, river water and heavily polluted water) commonly
141 consumed by people in rural settlements in Nigeria due to unavailability of clean drinkable water were selected for
142 the purpose of this research. The water from these sources has been found to be dirty and unhygienic for human
143 consumption (Onwujekwe et al., 2009; Smith et al., 2004). The villagers, even passers-by have their bathe, urinate,
144 defecate and even dispose-off their refuses or dirt in the river water and the heavily polluted water. Following the
145 solar still design and set up above, the experiments were conducted for a period of thirty days between 8 a.m. and 6
146 p.m. while readings were taken on an hourly basis. One water sample was chosen for each day and was filled into
147 the solar still basin to the required depth (5 cm as mentioned above). The basin was subsequently tilted to angle
148 $17^{\circ}52''$ based on the geographical location of the research. The experiment set up was left outside in the sun to run
149 between 8 a.m. and 6 p.m daily. During this period, the heat from the sun evaporates the water in the basin and later
150 condenses on the inner surface of the glass which is later channeled and collected. The temperature of the inner
151 surface of the glass (condensing surface), the outer surface of the glass, absorber plate (evaporating surface) of the

152 solar still, basin water temperature and temperature of the glass of the flat plate collector were measured and
 153 recorded intermittently on hourly basis through a data logger while the experiment is ongoing. Five pieces of
 154 Copper-constantan thermocouples (Type T) with temperature readout were strategically mounted on different parts
 155 of the experimental set up to measure temperatures at specific locations. Also, the most important meteorological
 156 parameters for efficient performance of the CSS such as solar radiation, ambient temperature and wind velocity were
 157 subsequently measured and recorded. By the law of nature, these parameters cannot be controlled/alterd; however,
 158 they were measured using a weather station positioned at the research location (Figure 2). A transmitter was
 159 incorporated into the weather station. This was used to download and record necessary meteorological parameters
 160 such as the amount of rainfall, ambient temperature, relative humidity, wind velocity and luminous intensity. Dust
 161 deposition and shade coverage on the glass surface reduces the transmittance power of the solar radiation which
 162 could affect the distillate yield and the efficiency of the solar still. Hence, these were controlled by placing the
 163 experimental set up at a height of clean environment, a little above the ground cleared of anything that could
 164 constitute shade coverage and the glass surface also was cleaned intermittently using a wet towel.
 165 The basin was washed and made ready for another water sample after each experiment. These experiments were
 166 conducted for both conventional and the single slope solar still with flat plate collector following the same steps
 167 discussed above.

168 **2.2 Performance Evaluation**

169 The TDS in the water sample was measured using a digital conductivity meter by Mettler Toledo with ± 0.5 %
 170 conductivity accuracy. The digital meter was used to measure both the TDS and the EC. It consists of a mode which
 171 is usually interchanged/switched when either the TDS or the EC measurement is required. This digital meter consists
 172 of a probe. For each time, each water sample was to be tested, the probe was immersed into the water sample up to
 173 the maximum manufacturer's immersion level after the protective cap was removed while the temperature of the
 174 water sample is maintained at room temperature.. The water sample was thoroughly agitated to dislodge air bubbles
 175 and evenly distribute the particulate matter present in the water. The TDS and the EC level for the sample were
 176 taken after the reading stabilizes. After each measurement, the probe was thoroughly cleansed as prescribed in order
 177 to eliminate the interference of the previous sample particle with the current sample. The digital meter also displays
 178 the temperature of the water sample to be measured. The reading gives us the salinity estimate of the produced fresh
 179 water from the solar desalination unit.

180 The percentage reduction in TDS and EC was be calculated using Eq. (1)::

$$181 \quad \% \text{ Reduction} = \frac{P_b - P_a}{P_b} \times 100\% \quad (1)$$

182 P = Parameter under consideration (TDS or EC).

183 Subscript a and b represent after and before respectively.

184 The solar still instantaneous efficiency, ϵ_i was calculated using Eq. (2):

$$185 \quad \epsilon_i = \frac{M \times h_{fg}}{A \times I \times \Delta t} \quad (2)$$

186 where, M = mass of the desalinated water at the output

187 h_{fg} = latent heat of vaporization of the fluid

188 A = Area of the flat plate collector (1 m²)

189 I = Average solar irradiation for the time under consideration

190 Δt = Time under consideration (usually 1 hr).

191 Also, the daily production efficiency, ϵ_d of the solar still system was be calculated using Eq. (3):

$$192 \quad \epsilon_d = \frac{\sum P_h \times h_{fg,da}}{(CA_a \times \sum I) \Delta t} \quad (3)$$

193 where, P_h = distillate productivity per hour A_a = Absorber Area

194 C = Concentration ratio that is A_{ap}/A_a A_{ap} = Aperture Area

195 $h_{fg,da}$ = latent heat of vaporization daily average.

196 3.0 Results and Discussion

197 Experiments were conducted for a period of thirty days between 8 a.m. and 6 p.m. while readings were taken on an
198 hourly basis.

199 3.1 Solar radiation and temperature variations in solar still

200 Solar radiation is the radiant energy emitted and deposited by the sun in an area every second from a nuclear fusion
201 reaction that creates electromagnetic energy with a temperature of about 5800 K. It is one of the most important
202 factors that determines the solar still productivity (Sharshir et al., 2016). Figure 3 (a–d) shows the variation of solar
203 radiation intensity, ambient temperature, glass temperature, absorber plate temperature and water temperature with
204 time for some randomly selected days. The graphs and results for other days shared some similarities. It was
205 observed that the temperature keeps increasing until maximum point around 3 pm in the afternoon for all days of the
206 experiment. This is due to a consistent daily increase in the solar radiation intensity until 3 pm in the afternoon. The
207 temperatures began to drop as soon as the solar radiation intensity started dropping, and vice versa. This shows that
208 the solar radiation intensity determines the temperatures of the elements in the still. It is also observed that the
209 ambient temperature is always lower than all other temperatures for all days of the experiments in the research
210 location. The solar radiation was maximum on the first day of the experiment with the intensity of about 1128 W/m²
211 at 3 pm in the afternoon and the lowest value obtained was 27.2 W/m² on the second day of the experiment at 7 am
212 in the morning. The solar radiation intensity was measured with Eppley precision spectral pyrometer (PSP) with an
213 accuracy of ±0.5% from 0 to 2800 W/m².

214 It was observed that the evaporation rate and consequently the distillate yield increased as a result of an increase in
215 the temperature difference between the temperature of the inner surface of the glass (condenser) and the temperature
216 of the absorber plate (evaporator). From the graphs in Figure 4, it can be depicted that the glass temperatures are far
217 lower than the temperature of the water. The minimum condensation glass temperature obtained was 25 °C and the
218 maximum was 40 °C. The wind speed of the environment at the moment under consideration affects the rate of
219 condensation by the glass. The faster the wind speed the faster the vapour loses its latent heat of vaporization to the
220 surroundings. The increased wind speed yields a rapid drop in the condensing glass temperature and hence a wide
221 temperature difference between the condensing glass and water. This enhanced the heat transfer performance and
222 hence the distillate yields because heat transfer rate is directly proportional to temperature difference. This is in good

223 agreement with some similar past studies (El-Sebai, 2000; El-Sebai, A. A., 2004; Stonebraker et al., 2010; Winfred
224 Rufuss et al., 2017).
225 The temperature increase in the absorber shows that the absorber and the black body material is a good absorber and
226 retainer of heat. This property was responsible for evaporation even in off-peak periods when there was no sunlight
227 and little or no solar irradiance. The stored heat in the black body raised the temperature of the water in the basin
228 and with the corresponding saturation pressure, evaporation occurs. The maximum temperature obtained for the
229 absorber was 63 °C

230 **3.2 Effect of temperature variation on distillate yield**

231 Figure 4(a–d) shows the effect of temperature variation on distillate yield. Figures 4 a and d gives the distillate yield
232 for the active solar still while Figures 4b and c represent the distillate yield for the passive still. The graphs also
233 justify that temperature difference (that is the difference between the glass cover and absorber plate temperatures) is
234 the major factor responsible for evaporation. This trend was also observed by several authors but to mention a few
235 (Ahsan et al., 2013; Ali et al., 2019; Edeoja et al., 2015; Kumar and Bai, 2008; Murugavel et al., 2010; Onyegegbu,
236 1986; Ozuomba et al., 2017; Sathyamurthy et al., 2015). Preheating the feed water to the solar still basin plays an
237 important role in increasing the productivity of the still (Ahmadi et al., 2017; Badran and Abu-khader, 2007;
238 Delgado-Torres et al., 2007; Kalogirou et al., 2016). Comparatively, huge distillate yield was experienced when the
239 flat plate collector was used on days 8, 1, 9 and 2 as shown in Figures 6 (a and b). The solar still was used alone
240 without the flat plate collector in the remaining days. It was observed that continuous deposition of hot water into
241 the basin from the Flat Plate Collector resulted into higher production rates in all operation periods and mainly
242 between 2–4 pm daily. This is due to higher internal convective, evaporative and radiative heat transfer from the
243 water to the glass cover as the preheated water from the flat plate solar collector is deposited to the basin. Higher
244 temperature differences were observed in solar still with the flat plate collector compared with that of no flat plate
245 collector throughout the working hours and under all conditions of the experiment.

246 **3.3 Effect of solar radiation on distillate yield**

247 Figure 5 (a–d) shows the variation of solar radiation intensity and the distillate yield with time. Like the
248 temperatures, the solar radiation intensity had a similar effect on the distillate yield. However, the differences
249 between the effects with and without the flat plate collector cannot be easily detected using the solar radiation
250 intensity curve alone. The temperature curves clearly show the differences between the glass temperature and the
251 water temperatures and their consequential effects on the solar still productivity. Furthermore, the graphs (Figure 5
252 a–d) clearly indicate that the incident solar radiation strongly determines the increase in the Still productivity.

253 **3.4 Cumulative distillate yield and the hourly distillate yield**

254 Figure 6 a and b present the cumulative distillate yield and the distillate yield per hour for the 9 days, respectively.
255 The graphs clearly show the significant differences between the cumulative yield and the distillate yield per hour of
256 the still incorporated with the Flat Plate Collector and the ones without the Flat Plate Collector. Day 8 shows
257 significant cumulative distillate yield not only because of the second largest solar radiation intensity recorded for the
258 day (965 W/m²) but basically because of the comparative huge temperature difference between the glass cover

259 (condensation surface) and the water in the basin and the consistently higher solar radiation intensity recorded for
260 the other hours of the day. As earlier discussed, the variations observed in the distillate yield are due to the
261 condensation glass-water temperature difference, wind speed variations and relative humidity of the research
262 location per time. The contents of the polluted/saline water and the extents at which the water is polluted also affects
263 the evaporation rates and hence the solar still productivity because the presence of impurities increases the boiling
264 point of a fluid (or any substance) (Cengel, Yunus A., and A. J. Ghajar., 2011). Details of this are not explored in
265 this research.

266 **3.5 Laboratory Examination of the Water Samples before and after Desalination (Quality of the** 267 **distillates from the raw water samples)**

268 Table 1 shows the results of the water analyses conducted before and after the solar distillation process. Observation
269 shows that water quality lies within the acceptable range for good and drinkable water according to WHO
270 prescription for EC. Also, the physical appearance of the distillate/desalinated water shows good turbidity (water
271 looks so clear and colorless) appealing for human consumption. Also, the repulsive and the irritating odor of the
272 heavily polluted water was drastically reduced.

273 **3.6 Comparison of the distillate yield in the present studies against that which exist in the literature**

274 Several authors have worked on solar still of different configurations. Table 2 shows the comparison of performance
275 evaluation of earlier results and the results of the present studies. With the understanding that the performance of
276 any solar still is dependent on the location under consideration viz-a-vis the inherent/current climatic and
277 atmospheric condition, diurnal irradiance and other specified experimental conditions, however, it can be noticed
278 that the performance of the solar still in consideration is relatively comparable with those existing in the literature
279 and in some cases of better performance despite the simple design.

280 **3.7 Solar Still Efficiency**

281 The average of the overall daily efficiencies of the CSS with flat plate collector and the single slope solar still with
282 flat plate collector are 13.906 % and 16.298 % respectively. This shows an improvement of 14.67 % with the
283 inclusion of the single slope design compared with the conventional type. Since these values are dependent on the
284 weather, climate and the atmospheric conditions with the diurnal irradiance coupled with the still design, hence it is
285 difficult to compare with existing designs in the literature.

286 The daily production efficiency, ϵ_d of the still are 15.85 % and 26.25 % respectively for the CSS with flat plate
287 collector and the single slope solar still with flat plate collector.

288 **3.8 Cost**

289 It is important to estimate the cost of solar still basically for the purpose of improvement both in terms of production
290 and efficiency. Kabeel et al. (2010) listed the running and capital costs that affects the cost of production of a solar
291 still such as design and size of the unit, climatic condition of the site, the properties of the feed water, the required
292 quality of the distilled water to be produced and the cost of wages for available staff.

293 The adopted design in this research is tailored towards cost effective and simple infrastructure produced from locally
294 sourced material which are readily available, easily produced, operate and maintained. This is ensured so that the set
295 up can easily be acquired by an average family in the rural areas to make portable water readily accessible.

296 The solar still in this present study is made with locally sourced materials and as at the time of the construction the
297 average cost is approximately \$ 150. The analysis for the cost per liter of distilled water based on Kabeel et al. [62]

298 Annual Cost AC = 75 USD

299 Annual Productivity M = 2.396 kg/ m² = 874.54 litres/year m²

300 Cost of Distil Water per litre CPL = AC/M

301 CPL (Active) = 0.0858 USD/ltr

302 CPL (Passive) = 0.0831 USD/ ltr

303 Comparing the cost per litre of distilled water by the present design with earlier designs by Kumar and Tiwari [101],
304 Badran and Tahaine [102], Abdallah and Badran [91], the present design showed a significant reduction in cost of
305 production and can be adopted by rural communities that have shortage of drinkable water.

306 4. Conclusion

307 The possibility of using the renewable energy from the sun in providing potable drinkable water from saline or
308 heavily polluted water in areas where potable water is scarce has been explored using solar desalination technology.
309 Solar desalination method has been found to be a clean energy and eco-friendly, readily accessible, affordable, easy
310 and renewable method of purifying water. A single slope rectangular basin was designed and constructed with low
311 cost, lightweight, available locally sourced materials. The effects of solar radiation intensity, ambient temperature,
312 condensing inner glass cover temperature, water temperature and absorber temperature on the water distillate yield
313 from the solar still were observed based on the climatic condition of Ile-Ife, Nigeria. Results show the direct
314 relationship and huge dependency of solar still daily distillate yield on the solar radiation intensity and the
315 temperature difference between the condensing inner glass cover and the water. A high distillate yield was recorded
316 when the solar radiation intensity was at the peak accompanied with temperatures increase for all the solar still
317 components at the same time in the day. The temperatures increased as the solar radiation intensity increased,
318 however, the larger increase was experienced for water and the absorber in the basin, this was primarily due to the
319 heat retaining ability property of the black body used. The wind speed of the research station also was a contributing
320 factor to the drop in the glass temperature, hence constituting a huge temperature difference between the condensing
321 inner glass cover and the water for higher heat transfer and evaporation rate and larger distillate yield. The impact of
322 the flat plate collector on the distillate yield was also investigated. The incorporation of the flat plate collector
323 produced higher distillate yield. The preheated water it supplied created a huge temperature difference between the
324 condensing inner glass cover and the water which consequentially produced more distillate yield compared to a solar
325 still without flat plate collector. The desalination product quality was analyzed based on its EC and the amount of
326 total dissolved solid present in it. The distilled water was found to be within the acceptable range for drinkable water
327 according to the World Health Organization standard and guidelines. This shows the potential of water desalination
328 using solar energy most especially in areas where water-borne diseases are imminent due to the scarcity of potable
329 drinkable water. It could be predicted from the results trends that the distillate yield would be higher during the dry

330 season characterized by higher solar radiation intensity compared to the solar radiation intensity recorded during the
331 raining season during the period in which the experiment was performed.

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538 **Table 1: Water Analyses results before and after desalination**

Water Sample	Electrical Conductivity ($\mu S/cm$)	
	Before distillation	After distillation
Rainwater	14	23
Freshly dug well water	162	35
River water	125	60
Heavily polluted dirty water	238	22
WHO Standard	0-800 $\mu S/cm$	

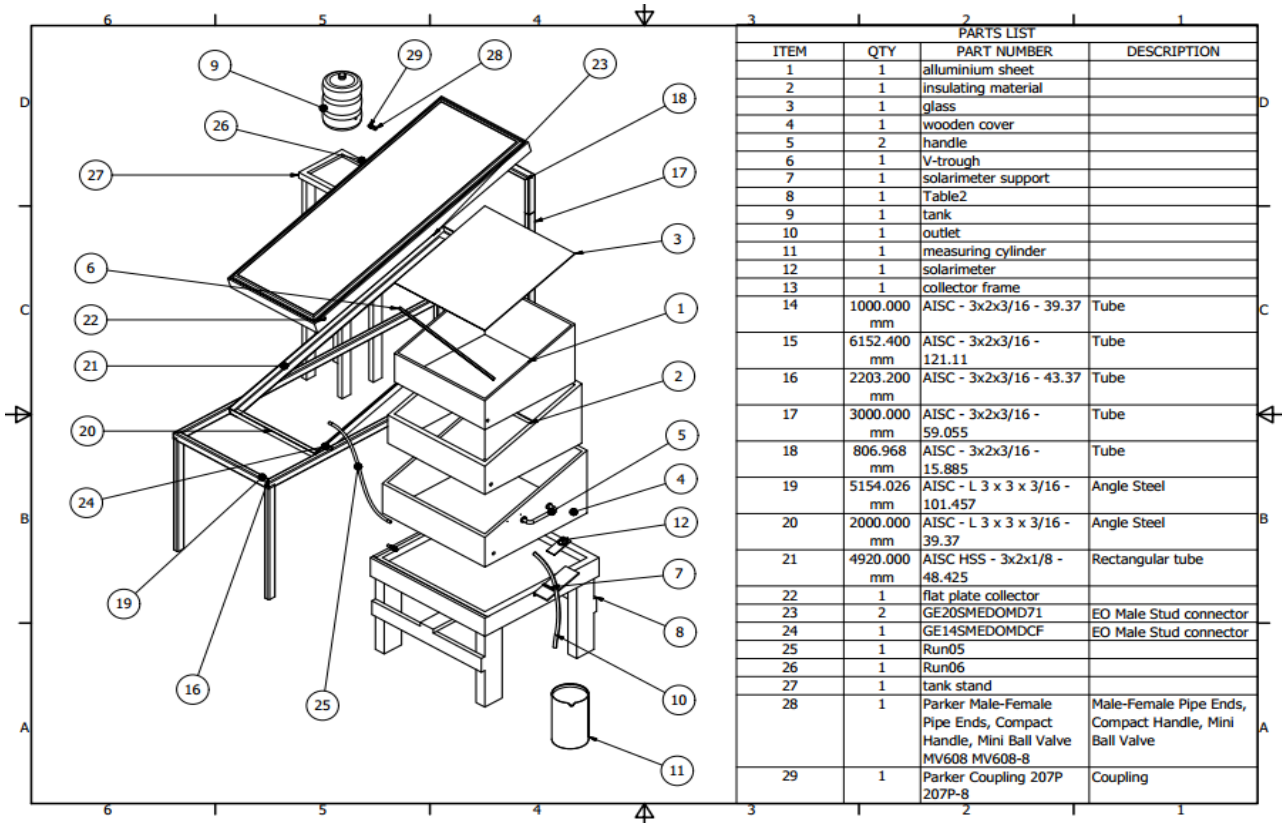
539

540 Table 2: Performance comparison of the solar still in terms of maximum daily productivity

S/N	Authors	Type of Solar Still	Maximum daily productivity (day/m ²)
1	Present Study	Active still	2.396 kg
		Passive still	1.154 kg
2	Voropoulos et al. [86]	Still coupled with solar collectors	4.2 kg
3	Boukar and Harmim [87]	One-sided vertical solar still	1.4 kg
4	Tiwari et al. [88]	Flat Plate Collector	0.500 kg
5	Tarawneh [89]	Conventional Still	0.720 kg
6	Badran and Abu-khader [78]	Single slope solar still	3.5 cm depth
			2.0 cm depth
7	Velmurugan et al. [90]	Solar still with fin	0.425 kg
8	Abdallah and Badran [91]	Fixed and Tracking solar stills	0.175 kg
9	Singh et al. [92]	Hybrid photovoltaic thermal (PVT) double slope active solar still	Series
			Parallel
			Natural
10	Omara et al. [84]	Conventional	0.44 kg
		Single layer lined wick	1.00 kg
		Single Layer square wick	1.10 kg
		Double layer lined wick	0.78 kg
		Concentrating Collector	0.6 kg
		Evacuated Tube Collector	0.64 kg
		Evacuated Tube Collector with heat pipe	0.70 kg
11	Ahsan et al. [74]	Triangular Solar still	1.5 cm depth
			2.5 cm depth
			5.0 cm depth
12	Gorjian et al. [93]	Stand-alone point-focus parabolic solar still	1.07 kg
13	Omara et al. [94]	Stepped solar still	1.18 kg
		Conventional	0.65 kg
14	Elango and Murugavel [95]	Double basin stills	0.525 kg
15	Sathyamurthy et	Still without PCM	0.22 kg

	al. [73]	Still with PCM	0.12 kg	
16	El-Agouz et al. [96]	Continuous flow inclined solar still	0.6 kg	
17	Elango et al. [95]	Single slope solar still with different water nanofluids	Water	0.092 kg
			Water + Al ₂ O ₃	0.160 kg
			Water + ZnO	0.125 kg
			Water + SnO ₂	0.132 kg
18	Kumar and Rajesh [97]	Hybrid still	0.62 kg	
19	Faegh and Behshad [98]	Solar still with PCM	1.03 kg	
20	Panchal and Mohan [99]	Conventional solar still	0.390 kg	
		Circular fin solar still	0.520 kg	
		Square fin solar still	0.590 kg	

541

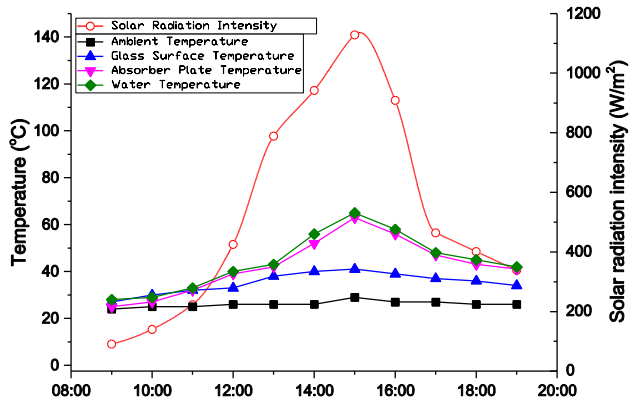


542 Figure 1: Isometric diagram and the exploded view of the experimental setup.

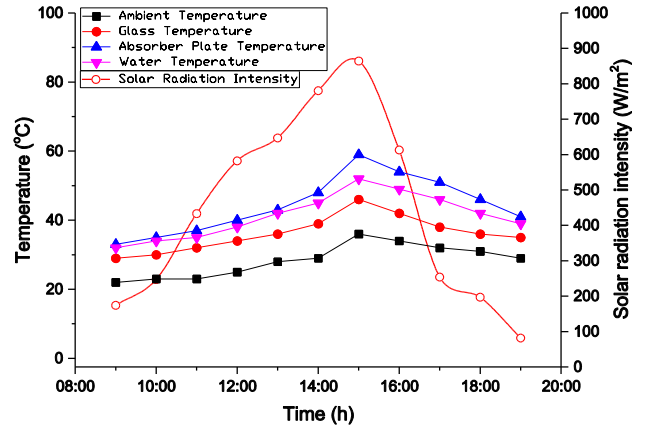
543



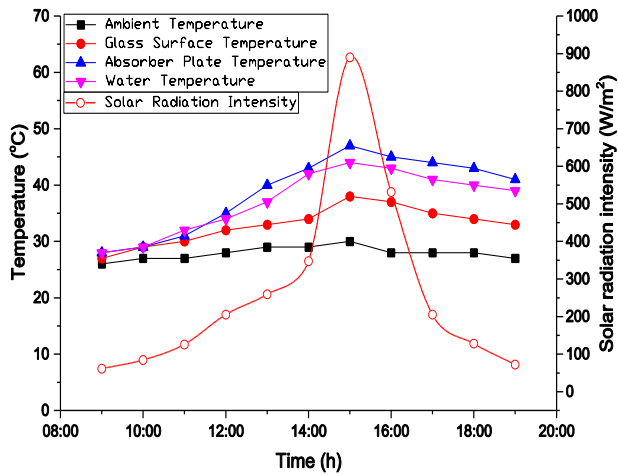
Figure 2: Experimental set up of solar still coupled with flat plate collector



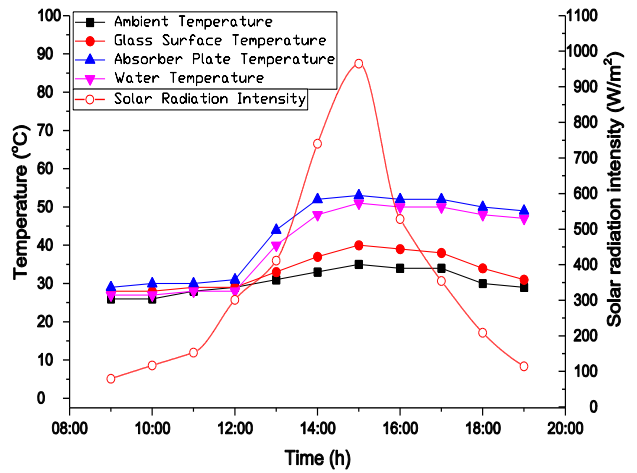
(a)



(b)



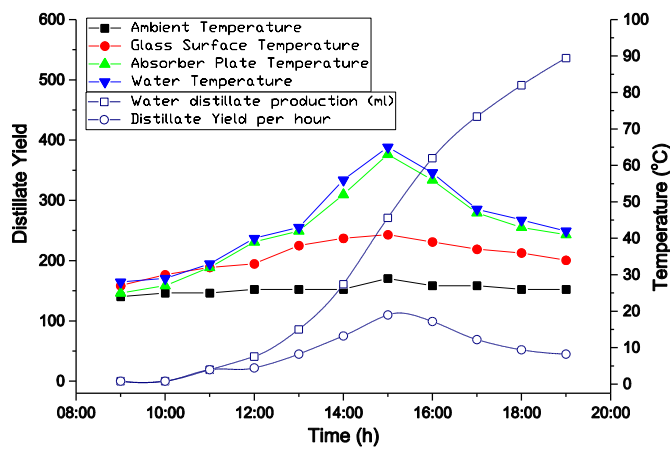
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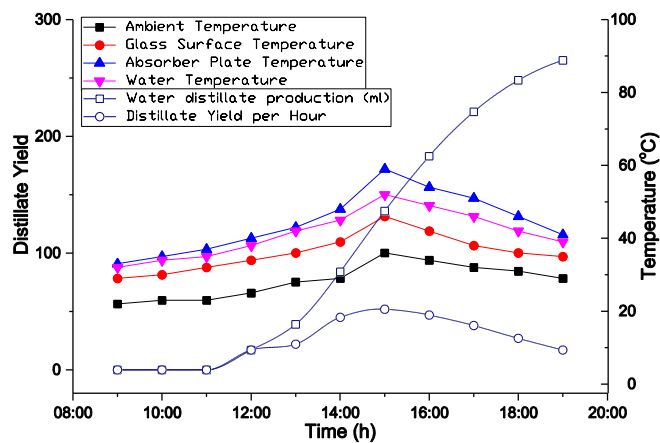
(d)

546 Figure 3: Daily temperature variation with solar radiation intensity (a) day 1 (b) day 3 (c) day 6 and (d) day 8

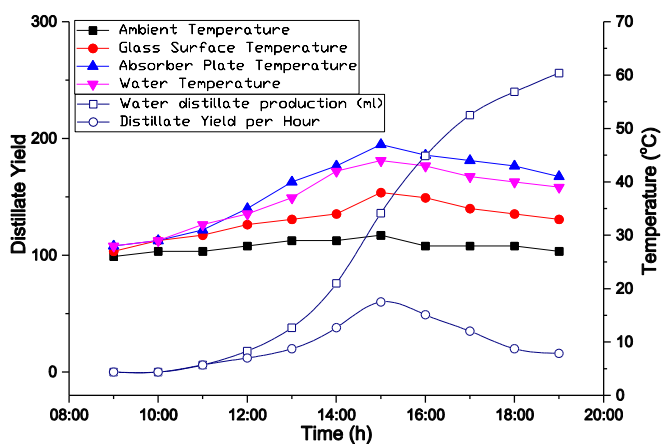
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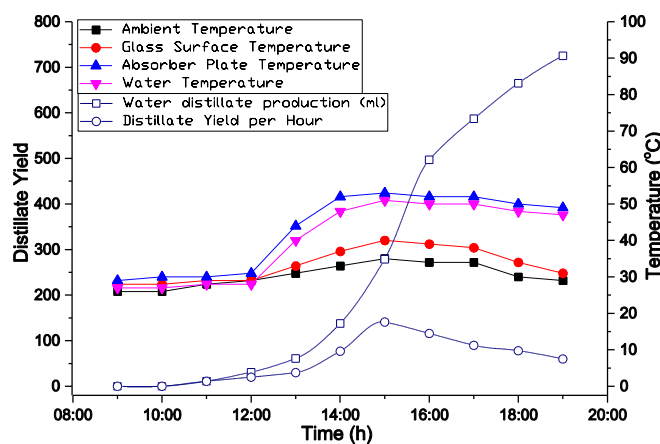
(a)



(b)



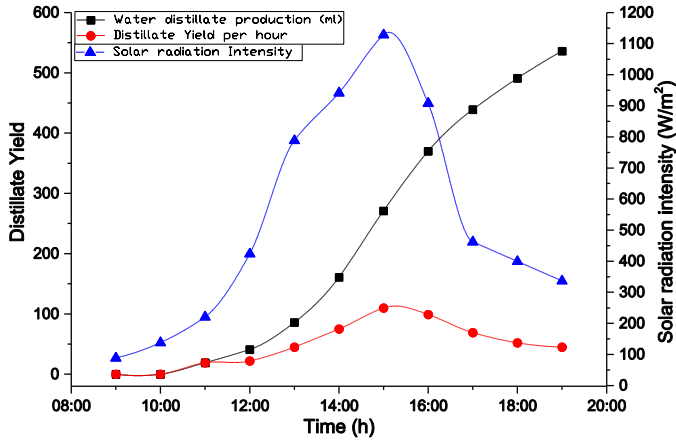
(c)



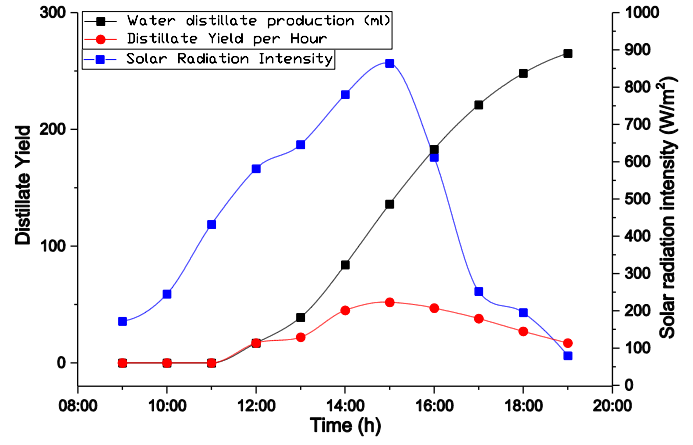
(d)

548 Figure 4: Influence of temperature on distillate yield (a) day 1 (b) day 3 (c) day 6 and (d) day 8

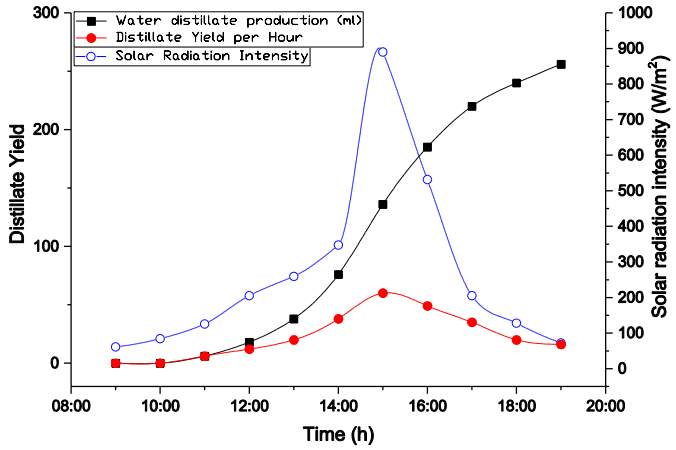
549



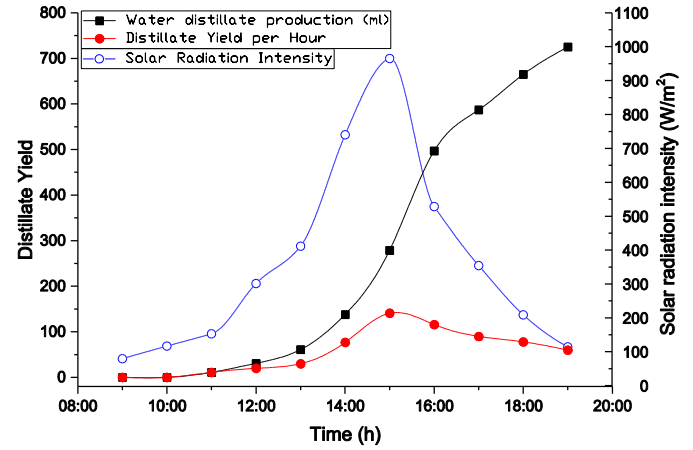
(a)



(b)



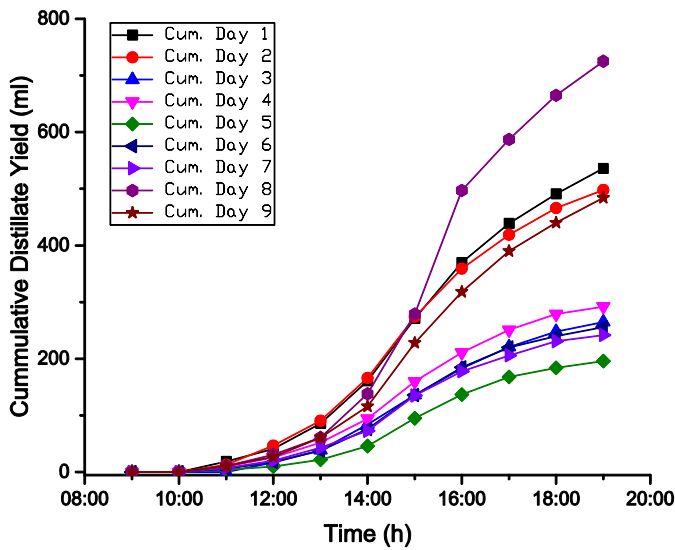
(c)



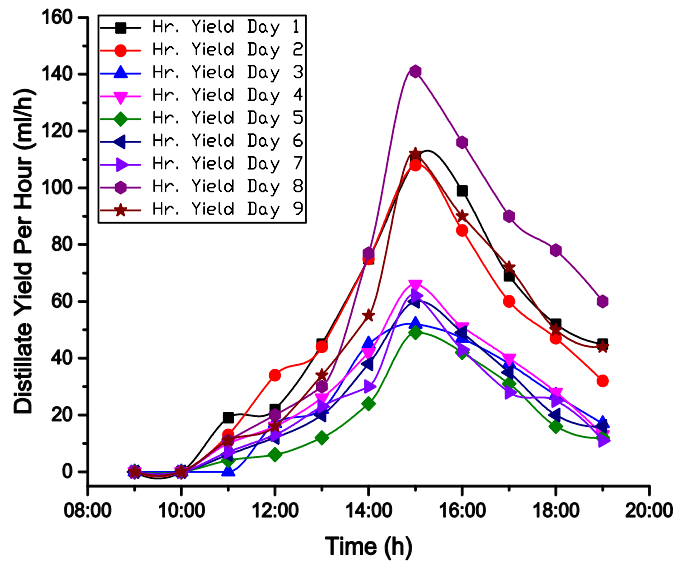
(d)

550 Figure 5: Influence of solar radiation intensity on the distillate yield (a) day 1 (b) day 3 (c) day 6 and (d) day 8.

551



(a)



(b)

552 **Figure 6: Distillate yield (a) Cumulative distillate yield (b) Distillate yield per hour**

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554

AUTHOR'S CONTRIBUTION

555 **Saheed A. Adio**

556 Conceived the idea, defined the problem statement, the main supervisor on the project and did
557 several rounds of reviews during the writing stage of the manuscript.

558

559 **Emmanuel A. Osowade**

560 Experimental setup, data collection and wrote the introduction and literature review and the cost
561 analysis section

562

563 **Adam O. Muritala**

564 One of the project co-supervisors, and worked on the problem definition and several rounds of
565 reviews during the writing stage of the manuscript

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567 **Adebayo A. Fadairo**

568 Experimental setup and data collection. Also, worked on the data analysis and graphical
569 representations.

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571 **Kamar T. Oladepo**

572 One of the project co-supervisors. He worked on the experimental design and results
573 interpretations.

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575 **Surajudeen O. Obayopo**

576 Project supervision during the experimental setup and data collection, and the review of the
577 manuscript after first completion.

578

579 **P. Fase**

580 Experimental setup and data collection and some initial writeups.

581

582

COMPETING INTERESTS

583 This is to confirm that there are no known conflicts of interest associated with this publication and there has been no
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585 has been read and approved by all named authors and that there are no other persons who satisfied the criteria for
586 authorship but are not listed.