Solar Distillation of Impure Water from Four Different Water Sources under South-Western Nigeria Climate

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10 Abstract. The enormous problems caused by scarcity of potable water and transmission of water-borne diseases

such as Cholera, Dracunculiasis, Hepatitis, Typhoid and Filariasis in some parts of Nigeria have created a public

- health concern. Thousands of lives are wasted daily due to contact with water-borne diseases. The insufficient medical resources available in developing countries are deployed towards the treatment of water-borne diseases that
- medical resources available in developing countries are deployed towards the treatment of water-borne diseases that can easily be avoided if potable water can be made available. This study seeks to investigate purification of four
- 15 different water samples (namely, water from flowing river, freshly dug well or groundwater, rainwater from the
- 16 rooftop, and heavily polluted dirty water) consumed by the people in the local community using solar desalination
- 17 method. A single basin solar still was constructed and experimental studies were carried out to determine the
- 18 influence of solar insolation and temperature variations on the yield of the distillate for both passive and active solar
- 19 still tested. The quality of the distillate was tested by measuring the total dissolved solid (TDS) and electrical
- 20 conductivity (EC) and later compared to World Health Organization (WHO) standard for drinkable water. The
- 21 values obtained after desalination falls within the acceptable/tolerable range for TDS and EC in accordance with the
- 22 World Health Organization standard for quality drinkable water. This analysis provides an indigenous distillation
- 23 method to enhance production of drinkable water at low cost.

24 **1 Introduction**

25 Water is a major resource most living and non-living organisms depend on. It plays key roles in the sustenance of 26 life, economic and general well-being of a nation. It is one of the most abundant resources on earth, covering three-27 fourths of the planet's surface. About 97% of the earth's water is present as salt water in oceans and the remaining 28 3% as fresh water in the form of ice, groundwater, lakes, and rivers. Less than 1% fresh water is within human reach 29 (Manokar et al., 2014). Naturally, most water exists in a polluted or non-purified form with lots of microorganisms 30 capable of causing Cholera, Dracunculiasis, Hepatitis, Typhoid, Filariasis and so on (Rab, M. A., Bile, M. K., Mubarik, M. M., Asghar, H., Sami, Z., Siddiqi, S., ... & Burney, M. I., 1997). In the world, 3.575 million people die 31 32 each year from water-related diseases (Adeyinka, S. Y., Wasiu, J., & Akintayo, O. C., 2014) and 1.1 billion people 33 out of the world's population lack access save drinkable water in 2017, 785 million people still lack a basic water 34 service and among them 144 million people still collected drinking water directly from rivers, lakes and other 35 surface water sources (World Health Organization (WHO), 2002). Potable water scarcity is a growing problem for large regions in the world and the primary drivers are proliferating world population growth, industrialization and 36

37 urbanization, irrigation in agriculture and the higher consumption rate associated with rising standards of living. 38 Also, existing water resources are expected to be affected by the global climate change, thereby altering the 39 distribution of wet and arid regions and raising the salinity of some coastal aquifers (Summers et al., 2012). These 40 factors with the inherent deadly water-borne diseases accompanying impure water usage are pointers to the urgent 41 need for the purification of water that is otherwise too saline for human consumption. Most times, the water 42 consumed by people in sub-Sahara Africa, Nigeria specifically is sourced from a flowing river, freshly dug well or 43 groundwater, rainwater from rusted rooftops and heavily polluted water. Many water purification processes exist 44 including desalination technology. There are over 10,000 desalination plants in the world, with a total desalted water 45 capacity of over 5 billion gallons a day. Saudi Arabia is the largest user of desalination with about 25 percent of the 46 world capacity, and the United States is the second largest user with 10 percent (Cengel, Yunus A. and Michael A. 47 Boles., 2002). Vapour compression distillation, reverse osmosis and electrodialysis using electricity generated from 48 coal and fossil fuels combustion as input energy are examples of desalination systems, however, they have been 49 found to be very expensive and unsustainable basically due to the amount and cost of energy required to carry out 50 the processes. Also, the hazardous greenhouse gases emission released during desalination processes using 51 electricity from fossil fuel combustion causes climate change and ozone layer depletion which in turn results in rise 52 in global temperature and melting of glaciers and ice sheets faced by many countries of the (Goosen, M., 53 Mahmoudi, H., & Ghaffour, N., 2012; Kalogirou, S. A., 2013; Kalogirou, 1985). Currently, solar desalination stands 54 as one of the most efficient, effective and more economical in terms of low running cost, long lifespan and low or no 55 environmental pollution when compared with other types of water purification systems most especially for rural 56 communities. This can be attributed to the free and abundant gift of the sun and its renewability (Elango et al., 57 2015a; Sampathkumar et al., 2010). The device used for performing this purpose is solar still. It operates similarly to 58 the natural hydrologic cycle of evaporation and condensation. Among the different types of solar stills, single basin 59 single slope occupied the best place due to its simplicity in design and operation. The heat from the sun evaporates 60 the pure water from the impure, brackish or saline water collected in the still basin covered by a glass leaving behind 61 the microorganisms and other contaminants in the basin. The evaporated water condenses on the inner surface of the 62 glass, the condensed liquid flows down freely beneath the inclined cover to a V-shape trough/water channel at the 63 bottom of the still where it is collected for human consumption (Tiwari, A. K., & Tiwari, G. N., 2006; Tiwari et al., 64 2009).

Many settlements are facing problems caused by potable water scarcity in Nigeria daily. They result to drinking water sourced from flowing river, freshly dug well and rainwater falling off rooftops for cooking and drinking during the raining season without any further purification (Onwujekwe et al., 2009; Smith et al., 2004). The drinking of water from these sources without further purification poses health challenges to different rural settlements in this category. For instance, most rooftops are rusted iron sheets and rainwater collected from these rooftops are not only dirty but may be carcinogenic (Abbasi and Abbasi, 2011; Bennamoun et al., 2013; González, 2012; Lye, 2009;

71 Meera and Ahammed, 2006; Mendez et al., 2010; Norman et al., 2019; University of Texas at Austin, n.d.).

72 Apart from the coastal region of Nigeria where people are forced by circumstance to process salty water for

73 domestic use, the commonly available water in some rural areas is not pure due to dissolved organic and inorganic

74 materials. In some locations (e.g Ile-ife Osun state: 7.4905°N, 4.5521°E) the salt content of water fetched from dug

75 wells, rivers and even bore hole is very high and requires treatment. Hence, an affordable, yet very efficient process

- that requires little or no technical know-how and maintenance for the purification of water from these sources will 76 be a welcome idea in such rural settlement. Therefore, the main objective of this study is to design, construct and 77 78 test a solar desalinating plant made with locally sourced materials for the purification of water from the following 79 sources; rainwater, freshly dug well water, river water and heavily polluted water which are peculiar to the site where this research is carried out and most rural areas in Nigeria. 80 The effects of the solar radiation intensity, inner glass surface temperature and the absorber plate temperature as 81 82 they affect the hourly distillate yield was examined for both passive and active solar still configurations. The 83 performance and efficiency of the solar desalinating plant was evaluated based on its distillate yield. Finally, the 84 water samples were tested after desalination to ascertain suitability of the water for drinking purpose based on the 85 WHO standard for drinking water. This is with a view to mitigate the widespread of water-borne diseases in rural
- 86 settlements in Nigeria as a result of indiscriminate drinking of untreated or impure water due to unavailability of
- 87 drinkable water.

88 2 Literature survey

89 Solar still can be classified into two; active and passive solar still. Passive solar still receives solar radiation directly 90 from the sun into the water in the basin. It is the only source of energy responsible for raising the water temperature 91 for evaporation. Active still utilizes more than one energy source other than the sun for water distillation (El-Sebaii, 92 A. A., 2004; Sivakumar and Sundaram, 2013). The extra thermal energy is supplied through an external means for 93 better performance. The temperature difference between the water in the basin and the inner surface of the glass 94 cover, the water depth in the basin, material of the basin and the black body absorber, wind velocity, insolation 95 intensity, ambient temperature and inclination angle of the glass have been found to affect the solar still productivity 96 (Elango et al., 2015b; Sampathkumar et al., 2010; Tiwari, A. K., & Tiwari, G. N., 2005). Although solar distillation 97 is not a new technology, likewise the method/structure of solar still (that is single slope conventional type) adopted 98 in this research. However, the experimental design and the setup are location specific. This determines the angle of 99 tilts (that is the orientation and placement) of the solar still for better capturing of the solar radiation from the sun. 100 The tilt angle of the glass condenser significantly affects the output of the solar still. Many authors have worked on 101 the choice of optimum tilt angle for the glass cover. Amongst other, (Chinnery, 1971; Elsayed, 1989; Felske, 1978; 102 Heywood, 1971; Khorasanizadeh et al., 2014; Qiu and Riffat, 2003; Stanciu and Stanciu, 2014) obtained latitude + 103 10° tilt angle for better solar still performance. In the case of this study carried out on 7.5175° N latitude, the glass 104 cover tilt angle was kept at 17°52", (that is 7.5175° N latitude plus 10°). 105 The performance of SS (that is the rate of evaporation of the impure water) is usually expressed as the amount of

distilled water produced by basin area in a day (Kabeel et al., 2014a). This performance is strongly enhanced by the
 large temperature difference between the surface of the water in the basin (serving as the evaporator) and inner glass

- 108 cover surface (serving as the condenser) (Asbik et al., 2016; Elango et al., 2015a, 2015b; Kabeel et al., 2014b, 2016;
- 109 Manokar et al., 2014; Rahbar et al., 2015; Sampathkumar et al., 2010; Sharshir et al., 2016; Sivakumar and
- 110 Sundaram, 2013; Taghvaei et al., 2015). This quantity produced varies largely with the available solar radiation,
- 111 cloud conditions, atmospheric humidity, wind speed and ambient temperature, which are meteorological parameters
- that cannot be altered by human beings. Other design parameters that affect productivity are the orientation of the
- still, depth of water, inclination of the glass cover, slopes of the cover, insulation materials, area of absorber plate,

the inlet temperature of water and the temperature difference between the glass cover and the basin water (Sivakumar and Sundaram, 2013). This research compares the effect of passive solar still against the active type based on their respective distillate yield. The efficiency of the SS was evaluated based on its hourly distillate productivity rate. Also, the distillate (SS output) was analyzed based on the Electrical Conductivity (EC) and Total

118 Dissolved Solid (TDS).

119 The salinity of any water strongly depends on the electrical conductivity and the TDS of the water. The TDS was 120 measured to know the amount of both the organic and the inorganic materials that are dissolved in the water. The 121 electrical conductivity was also measured to know how well the desalinated water can conduct electric current as a 122 result of the dissolved ionic solutes in it. It is measured on a scale from 0 to 50, 000 μ S/cm. This gives the idea of the 123 available salt electrolytes and ions dissolved in the water sample. Water with too high number of ions or electrolytes 124 possesses threat to human health and body organs. Also, too low number of ions signifies deficiencies in the 125 nutrients or mineral element in the water. The lower the electrical conductivity of the water, the purer the water. 126 Low levels of salts are found naturally in waterways and are important for plants and animals to grow. High salt 127 levels in freshwater causes problems for aquatic ecosystems and becomes complicated in human organs.

128 The TDS and EC were measured using standard procedure and their values were compared to the World Health 129 Organization (WHO) standard. These estimate the quality of the desalinated water from the four water samples 130 before and after the experiment. Good and most suitable drinking water for human has an EC range between 0-800 131 μ S/cm, although 800-2500 μ S/cm can still be consumed but not so preferable (Bruvold WH and Ongerth HJ., 1969; 132 International Organization for Standardization, 1985; Nash, L., 1993; WHO/UNEP, GEMS., 1989; World Health 133 Organization (WHO), 1986, 2007b). United States Environmental Protection Agency (EPA) classifies TDS as a 134 secondary contaminant. It is measured in milligrams per unit volume of water (mg/L) and referred to as parts per 135 million (ppm). For drinking water, the maximum concentration level for TDS is 600 mg/L although water with 136 extremely low TDS concentrations possesses flat, insipid taste and other adverse effects on the gastrointestinal tracts in humans (Kozisek F., 2005; Nash, L., 1993; World Health Organization., 2011; World Health Organization 137

138 (WHO), 1996, 1998, 2007a).

139 3 Materials and Methods

This research work was carried out in the Department of Mechanical Engineering, Obafemi Awolowo University, Nigeria (Latitude 7.5175° N and longitude 4.5270° E) between the month of July and September 2015. Two sets of experiments were prepared: the conventional solar still (CSS) and conventional solar still with a flat plate collector (CSS-FPC). For CSS-FPC type, a pressure valve was used to prevent water inlet into the still until the desired water temperature and the pressure was reached to sufficiently force the pressure valve opened to allow the flow of water to the still basin from the flat plate solar collector.
In this experimental work, the conventional solar still was fabricated with a square stainless-steel sheet of 1 m² and 2

The interse experimental work, the contentional board start was increased with a square startings steer sheet of the and a

147 mm thickness. The surface area of the solar collector that receives the heat from the sun measures 1 m^2 . The solar

still basin was coated with a black paint in order to increase the solar radiation absorptivity of the still. The black

body absorbs the heat energy from the sun to raise the temperature and the vapor pressure of the water (Cowling, T.

- 150 G., 1950; Manabe, S., & Wetherald, R. T., 1967). Figure 1 shows the isometric and the exploded view of the
- 151 experimental setup, while Figure 2 shows the photo of the experimental setup. A single slope CSS was used

152 basically because it is a good recipient of higher levels of solar radiation at both low and high latitude stations 153 compared to its doubled-sloped counterpart (Sivakumar and Sundaram, 2013). Stainless steel was used to construct 154 the basin principally due to its higher heat retaining capacity and higher resistance to corrosion that could further 155 contribute to the water salinity. The CSS exterior walls (the sides and the bottom) were thermally insulated using 5 cm fibreglass to prevent heat energy loss from the solar still to the surroundings. Silicon sealant was used to prevent 156 water leakage within the system and to create an air-tight environment in the interior. 157 158 The solar still was covered with a condensing glass having 5 mm thickness. The glass selected was a tempered glass 159 of high tensile strength capable of withstanding high solar radiation intensity, wind and rain load with very low solar 160 reflectivity (El-samadony et al., 2016). Morad et al. (2015) showed that increasing the glass cover thickness reduces the amount of solar radiation that passes through it into the air gap then to the basin water hence reduction in SS 161 162 thermal retention ability and efficiencies as the glass cover thickness increases. The glass inclination is one of the major parameters that determine the CSS performance. SS productivity was found to increase with a decrease in 163 164 glass inclination (Edlin, 1973; Garg and Mann, 1976). In the present experiment, the tilt angle of the glass cover was kept at 17°52", that is, the latitude, Ø of the research location (7.5175° N) plus 10° (Chinnery, 1971; Elsayed, 1989; 165 Felske, 1978; Heywood, 1971; Khorasanizadeh et al., 2014; Qiu and Riffat, 2003; Stanciu and Stanciu, 2014). A 166 float valve was used to maintain a constant water level in the basin as the water flows from either the storage tank or 167 the flat plate collector. Water productivity has been found to be inversely proportional to the water depth (Elango et 168 169 al., 2015a, 2015b; Kabeel et al., 2014a, 2012; Manokar et al., 2014; Muftah et al., 2014; Nafey et al., 2000). Also, a 170 depth of 5 cm was found to be the optimum water depth for an improved SS performance according to Kabeel et al. [28,29]. In addition, the higher the distance between the glass cover and the basin's water surface, the more the 171 172 energy and the time required of the vapor to travel to the inner glass surface (Tiwari, A. K., & Tiwari, G. N., 2005,

173 2008; Tiwari et al., 1994). Hence, the gap was reduced to 2 cm.

174 **3.1 Experimental Design**

175 Four different water samples (rainwater, freshly dug well water, river water and heavily polluted water) commonly 176 consumed by people in rural settlements in Nigeria due to unavailability of clean drinkable water were selected for 177 the purpose of this research. The water from these sources has been found to be dirty and unhygienic for human 178 consumption (Onwujekwe et al., 2009; Smith et al., 2004). The villagers, even passers-bye have their bathe, urinate, 179 defecate and even dispose-off their refuses or dirt in the river water and the heavily polluted water. Following the 180 solar still design and set up above, the experiments were conducted for a period of thirty days between 8 a.m. and 6 181 p.m. while readings were taken on an hourly basis. One water sample was chosen for each day and was filled into 182 the solar still basin to the required depth (5 cm as mentioned above). The basin was subsequently tilted to angle 183 17°52" based on the geographical location of the research. The experiment set up was left outside in the sun to run 184 between 8 a.m. and 6 p.m daily. During this period, the heat from the sum evaporates the water in the basin and later condenses on the inner surface of the glass which is later channeled and collected. The temperature of the inner 185 186 surface of the glass (condensing surface), the outer surface of the glass, absorber plate (evaporating surface) of the 187 solar still, basin water temperature and temperature of the glass of the flat plate collector were measured and recorded intermittently on hourly basis through a data logger while the experiment is ongoing. Five pieces of 188 189 Copper-constantan thermocouples (Type T) with temperature readout were strategically mounted on different parts

- 190 of the experimental set up to measure temperatures at specific locations. Also, the most important meteorological 191 parameters for efficient performance of the CSS such as solar radiation, ambient temperature and wind velocity were 192 subsequently measured and recorded. By the law of nature, these parameters cannot be controlled/altered; however, 193 they were measured using a weather station positioned at the research location (Figure 2). A transmitter was 194 incorporated into the weather station. This was used to download and record necessary meteorological parameters 195 such as the amount of rainfall, ambient temperature, relative humidity, wind velocity and luminous intensity. Dust 196 deposition and shade coverage on the glass surface reduces the transmittance power of the solar radiation which 197 could affect the distillate yield and the efficiency of the solar still. Hence, these were controlled by placing the 198 experimental set up at a height of clean environment, a little above the ground cleared of anything that could
- 199 constitute shade coverage and the glass surface also was cleaned intermittently using a wet towel.
- 200 The basin was washed and made ready for another water sample after each experiment. These experiments were
- 201 conducted for both conventional and the single slope solar still with flat plate collector following the same steps
- 202 discussed above.

203 **3.2 Performance Evaluation**

The TDS in the water sample was measured using a digital conductivity meter by Mettler Toledo with ± 0.5 %

205 conductivity accuracy. The digital meter was used to measure both the TDS and the EC. It consists of a mode which

is usually interchanged/switched when either the TDS or the EC measurement is required. This digital meter consists

of a probe. For each time, each water sample was to be tested, the probe was immersed into the water sample up to

the maximum manufacturer's immersion level after the protective cap was removed while the temperature of the

- water sample is maintained at room temperature.. The water sample was thoroughly agitated to dislodge air bubbles
- and evenly distribute the particulate matter present in the water. The TDS and the EC level for the sample were

211 taken after the reading stabilizes. After each measurement, the probe was thoroughly cleansed as prescribed in order

to eliminate the interference of the previous sample particle with the current sample. The digital meter also displays

the temperature of the water sample to be measured. The reading gives us the salinity estimate of the produced fresh

(1)

(2)

- 214 water from the solar desalination unit.
- 215 The percentage reduction in TDS and EC was be calculated using Eq. (1)::

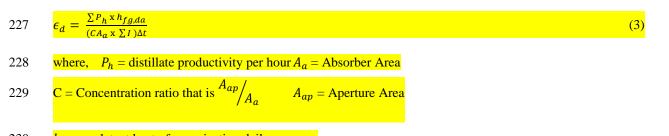
216 % Reduction =
$$\frac{P_b - P_a}{P_b} \times 100\%$$

- 217 **P** = Parameter under consideration (TDS or EC).
- 218 Subscript a and b represent after and before respectively.
- 219 The solar still instantaneous efficiency, ϵ_i was calculated using Eq. (2):

220 $\epsilon_i = \frac{M \times h_{fg}}{A \times I \times \Delta t}$

- _____
- 221 where, M = mass of the desalinated water at the output
- 222 h_{fg} = latent heat of vaporization of the fluid
- 223 A = Area of the flat plate collector (1 m^2)
- I = Average solar irradiation for the time under consideration
- 225 Δt = Time under consideration (usually 1 hr).

Also, the daily production efficiency, ϵ_d of the solar still system was be calculated using Eq. (3):



230 $h_{fg,da}$ = latent heat of vaporization daily average.

4.0 Results and Discussion

Experiments were conducted for a period of thirty days between 8 a.m. and 6 p.m. while readings were taken on an hourly basis. The experiment started on the 1st of July 2015 and ended on the 17th of August 2015. Some randomly selected results of the experiments are presented in Table 1.

235

4.1 Solar radiation and temperature variations in solar still

237 Solar radiation is the radiant energy emitted and deposited by the sun in an area every second from a nuclear fusion 238 reaction that creates electromagnetic energy with a temperature of about 5800 K. It is one of the most important 239 factors that determines the solar still productivity (Sharshir et al., 2016). Figure 3 (a-d) shows the variation of solar radiation intensity, ambient temperature, glass temperature, absorber plate temperature and water temperature with 240 241 time for some randomly selected days. The graphs and results for other days share some similarities. It was observed 242 that the temperature keeps increasing until maximum point around 3 pm in the afternoon for all days of the 243 experiment. This is due to a consistent daily increase in the solar radiation intensity until 3 pm in the afternoon. The 244 temperatures begin to drop as soon as the solar radiation intensity begins to drop, and vice versa. This shows that the 245 solar radiation intensity determines the temperatures of the elements in the still. It was also observed that the 246 ambient temperature is always lower than all other temperatures for all days of the experiments in the research location. The solar radiation was maximum on the first day of the experiment with the intensity of about 1128 W/m^2 247 at 3 pm in the afternoon and the lowest value obtained was 27.2 W/m² on the second day of the experiment at 7 am 248 249 in the morning. The solar radiation intensity was measured with Eppley precision spectral pyrometer (PSP) with an 250 accuracy of $\pm 0.5\%$ from 0 to 2800 W/m².

It was observed that the evaporation rate and consequently the distillate yield increases as a result of an increase in 251 252 the temperature difference between the temperature of the inner surface of the glass (condenser) and the temperature 253 of the absorber plate (evaporator). From the graphs in Figure 4, it could be depicted that the glass temperatures are 254 far lower than the temperature of the water. The minimum condensation glass temperature obtained was 25 °C and 255 the maximum was 40 °C. The wind speed of the environment at the moment under consideration affects the rate of condensation by the glass. The faster the wind speed the faster the vapour loses its latent heat of vaporization to the 256 257 surroundings. The increased wind speed yields a rapid drop in the condensing glass temperature and hence a wide 258 temperature difference between the condensing glass and water. This enhances the heat transfer performance and 259 hence the distillate yields because heat transfer rate is directly proportional to temperature difference. This is in good agreement with some similar past studies (El-Sebai, 2000; El-Sebaii, A. A., 2004; Stonebraker et al., 2010; Winfred

261 **Rufuss et al., 2017).**

The temperature increase in the absorber shows that the absorber and the black body material is a good absorber and retainer of heat. This property is responsible for evaporation even in off-peak periods when there is no sunlight and little or no solar irradiance. The stored heat in the black body raises the temperature of the water in the basin and

- 265 with the corresponding saturation pressure, evaporation occurs. The maximum temperature obtained for the absorber
- 266 was 63 °C

267 **4.2 Effect of temperature variation on distillate yield**

Figure 4(a-d) shows the effect of temperature variation on distillate yield. Figures 4 a and d gives the distillate yield 268 for the active solar still while Figures 4b and c represent the distillate yield for the passive still. The graphs also 269 270 justify that temperature difference (that is the difference between the glass cover and absorber plate temperatures) is the major factor responsible for evaporation. This trend was also observed by several authors but to mention a few 271 272 (Ahsan et al., 2013; Ali et al., 2019; Edeoja et al., 2015; Kumar and Bai, 2008; Murugavel et al., 2010; Onyegegbu, 273 1986; Ozuomba et al., 2017; Sathyamurthy et al., 2015). Preheating the feed water to the solar still basin plays an 274 important role in increasing the productivity of the still (Ahmadi et al., 2017; Badran and Abu-khader, 2007; 275 Delgado-Torres et al., 2007; Kalogirou et al., 2016). Comparatively, huge distillate yield was experienced when the 276 flat plate collector was used on days 8, 1, 9 and 2 as shown in Figures 6 (a and b). The solar still was used alone 277 without the flat plate collector in the remaining days. It was observed that continuous deposition of hot water into the basin from the Flat Plate Collector resulted into higher production rates in all operation periods and mainly 278 279 between 2–4 pm daily. This is due to higher internal convective, evaporative and radiative heat transfer from the 280 water to the glass cover as the preheated water from the flat plate solar collector is deposited to the basin. Higher 281 temperature differences were observed in solar still with the flat plate collector compared with that of no flat plate 282 collector throughout the working hours and under all conditions of the experiment.

283 **4.3 Effect of solar radiation on distillate yield**

Figure 5 (a–d) shows the variation of solar radiation intensity and the distillate yield with time. Like the temperatures, the solar radiation intensity had a similar effect on the distillate yield. However, the differences between the effects with and without the flat plate collector cannot be easily detected using the solar radiation intensity curve alone. The temperature curves clearly show the differences between the glass temperature and the water temperatures and their consequential effects on the solar still productivity. Furthermore, the graphs (Figure 5 a–d) clearly indicate that the incident solar radiation strongly determines the increase in the Still productivity.

290 4.4 Cumulative distillate yield and the hourly distillate yield

Figure 6 a and b present the cumulative distillate yield and the distillate yield per hour for the 9 days, respectively. The graphs clearly show the significant differences between the cumulative yield and the distillate yield per hour of the still incorporated with the Flat Plate Collector and the ones without the Flat Plate Collector. Day 8 shows significant cumulative distillate yield not only because of the second largest solar radiation intensity recorded for the day (965 W/m²) but basically because of the comparative huge temperature difference between the glass cover (condensation surface) and the water in the basin and the consistently higher solar radiation intensity recorded for the other hours of the day. As earlier discussed, the variations observed in the distillate yield are due to the condensation glass-water temperature difference, wind speed variations and relative humidity of the research location per time. The contents of the polluted/saline water and the extents at which the water is polluted also affects the evaporation rates and hence the solar still productivity because the presence of impurities increases the boiling point of a fluid (or any substance) (Cengel, Yunus A., and A. J. Ghajar., 2011). Details of this are not explored in this research.

3034.5 Laboratory Examination of the Water Samples before and after Desalination(Quality of the304distillates from the raw water samples)

- Table 2 shows the results of the water analyses conducted before and after the solar distillation process. Observation
- 306 shows that water quality lies within the acceptable range for good and drinkable water according to WHO
- 307 prescription for EC and TDS. Also, the physical appearance of the distillate/desalinated water shows good turbidity
- 308 (water looks so clear and colorless) appealing for human consumption. Also, the repulsive and the irritating odor of
- 309 the heavily polluted water was drastically reduced.
- **4.6 Comparison of the TDS and the EC readings obtained against existing results**
- 311 The TDS and the EC of the produced desalinated water from the four difference sources has been compared with
- 312 some results available in the literature of various solar still with different configurations of solar desalination system
- 313 (Table 3).

314 **4.7** Comparison of the distillate yield in the present studies against that which exist in the literature

- 315 Several authors have worked on performance evaluation of solar still of different configurations. Their results are
- 316 hereby compared with that of the present studies. With the understanding that the performance of any solar still is
- 317 dependent on the location under consideration viz-a-vis the inherent/current climatic and atmospheric condition,
- 318 diurnal irradiance and other specified experimental conditions, however, it can be noticed that the performance of
- the solar still in consideration is relatively comparable with those existing in the literature and in some cases of
- 320 better performance despite the simple design.

321 4.8 Solar Still Efficiency

- 322 The average of the overall daily efficiencies of the conventional solar still with flat plate collector and the single
- 323 slope solar still with flat plate collector are 13.906 % and 16.298 % respectively. This shows an improvement of
- 324 14.67 % with the inclusion of the single slope design compared with the conventional type. Since these values are
- 325 dependent on the weather, climate and the atmospheric conditions with the diurnal irradiance coupled with the still
- 326 design, hence it is difficult to compare with existing designs in the literature.
- 327 The daily production efficiency, ϵ_d of the still are 15.85 % and 26.25 % respectively for the conventional solar still
- 328 with flat plate collector and the single slope solar still with flat plate collector.

329 4.9 Cost

- 330 It is important to estimate the cost of solar still basically for the purpose of improvement both in terms of production
- and efficiency. Kabeel et al. (2010) listed the running and capital costs that affects the cost of production of a solar
- still such as design and size of the unit, climatic condition of the site, the properties of the feed water, the required
- quality of the distilled water to be produced and the cost of wages for available staff.
- 334 The adopted design in this research is tailored towards cost effective and simple infrastructure produced from locally
- sourced material which are readily available, easily produced, operate and maintained. This is ensured so that the set
- up can easily be acquired by an average family in the rural areas to make portable water readily accessible.
- 337 The solar still in this present study is made with locally sourced materials and as at the time of the construction the
- average cost is approximately \$ 150. The analysis for the cost per liter of distilled water based on Kabeel et al. [62]
- 339 is as follows:
- 340 Passive solar still
- 341 Fixed Annual Cost FAC = 40 USD
- 342 Annual Salvage Value ASV = 7 USD
- 343 Annual Maintenance Cost = 2 USD
- $344 \qquad \text{Annual Cost AC} = \text{FAC} + \text{AMC} \text{ASV} = 35 \text{ USD}$
- 345 Annual Productivity $M = 1.154 \text{ kg/m}^2 = 421 \text{ litres/year m}^2$
- 346 Active solar still
- 347 Fixed Annual Cost FAC = 140 USD (100USD cost of flat plate collector)
- 348 Annual Salvage Value ASV = 70 USD
- 349 Annual Maintenance Cost AMC = 5 USD
- 350 Annual Cost AC = FAC + AMC ASV = 75 USD
- 351 Annual Productivity M = $2.396 \text{ kg/m}^2 = 874.54 \text{ litres/year m}^2$
- 352 Cost of Distil Water per litre CPL = AC/M
- 353 CPL (Active) = 0.0858 USD/ltr
- 354 CPL (Passive) = 0.0831 USD/ ltr
- Compare the cost per litre of distilled water by the present design with earlier designs by Kumar and Tiwari [101],
- Badran and Tahaineh [102], Abdallah and Badran [91], the present design showed a significant reduction in cost of
- 357 production and can be adopted by rural communities that are have shortage of drinkable water.

358 **5 Conclusion**

- The possibility of using the renewable energy from the sun in providing potable drinkable water from saline or heavily polluted water in areas where potable water is scarce has been explored using solar desalination technology. Solar desalination method has been found to be a clean energy and eco-friendly, readily accessible, affordable, easy
- and renewable method of purifying water. A single slope rectangular basin was designed and constructed with low
- 363 cost, lightweight, available locally sourced materials. The effects of solar radiation intensity, ambient temperature,
- 364 condensing inner glass cover temperature, water temperature and absorber temperature on the water distillate yield
- 365 from the solar still were observed based on the climatic condition of Ile-Ife, Nigeria. Results show the direct

relationship and huge dependency of solar still daily distillate yield on the solar radiation intensity and the 366 367 temperature difference between the condensing inner glass cover and the water. A high distillate yield was recorded 368 when the solar radiation intensity was at the peak accompanied with temperatures increase for all the solar still 369 components at the same time in the day. The temperatures increased as the solar radiation intensity increased, 370 however, the larger increase was experienced for water and the absorber in the basin, this was primarily due to the 371 heat retaining ability property of the black body used. The wind speed of the research station also was a contributing 372 factor to the drop in the glass temperature, hence constituting a huge temperature difference between the condensing 373 inner glass cover and the water for higher heat transfer and evaporation rate and larger distillate yield. The impact of 374 the flat plate collector on the distillate yield was also investigated. The incorporation of the flat plate collector 375 produced higher distillate yield. The preheated water it supplied created a huge temperature difference between the 376 condensing inner glass cover and the water which consequentially produced more distillate yield compared to a solar 377 still without flat plate collector. The desalination product quality was analyzed based on its electrical conductivity 378 and the amount of total dissolved solid present in it. The distilled water was found to be within the acceptable range 379 for drinkable water according to the World Health Organization standard and guidelines. This shows the potential of 380 water desalination using solar energy most especially in areas where water-borne diseases are imminent due to the 381 scarcity of potable drinkable water. It could be predicted from the results trends that the distillate yield would be 382 higher during the dry season characterized by higher solar radiation intensity compared to the solar radiation 383 intensity recorded during the raining season during the period in which the experiment was performed.

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TABLES

599 Table 1: Experimental Set-up for the Desalination

S/N	Date	Type of Sample	Type of Solar Still	
1	02/07/2015	River Water	Active	
2	06/07/2015	Rainwater	Active	
3	10/07/2015	Dug-well Water	Passive	
4	14/07/2015	Heavily Polluted Water	Passive	
5	15/07/2015	Rainwater	Passive	
6	25/07/2015	Heavily Polluted Water	Passive	
7	27/07/2015	Dug-well Water	Passive	
8	05/08/2015	Heavily Polluted Water	Active	
9	10/08/2015	Dug-well Water	Active	

600

601 Table 2: Water Analyses results before and after desalination

Water Sample	TDS (mg/liter) or (ppm)		Electrical Conductivity (µS/cm)	
	Before	After	Before	After
	distillation	distillation	distillation	distillation
Rainwater	19	14	14	23
Freshly dug well	97	21	162	35
water				
River water	75	36	125	60
Heavily polluted dirty	143	13	238	22
water				
WHO Standard	< 600 mg/L		0-800 µS/cm	

Table 3: Performance comparison of the solar still in terms of TDS and EC reduction

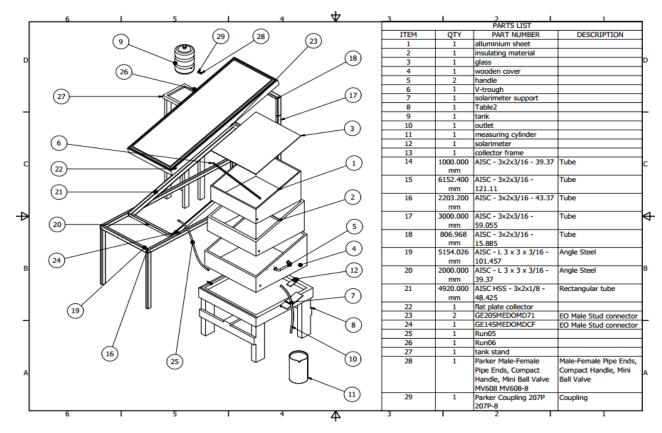
S/N	Authors	Type of Solar Still	Type of water	% Reduction in	% Reduction in
				TDS	EC
1	Present	Flat plat collector	Rainwater	26.316	64.29
	study		Freshly dug well	78.351	78.395
			water		
			River water	52	52
			Heavily polluted	90.909	90.756
			dirty water		
2	Samee et al.	Single basin solar still	Simly dam filtration	91.89	96.82
	[81]		plant water		
3	Kumar and	Basin type solar still with	Tap water	74.23	81.87
	Bai [72]	improved condensation	Seawater	99.61	-256.58
		technique	Dairy effluent	84.95	-5160.00
4	Flendrig et	Thermoformed solar still	Contaminated water	98.48	99.64
	al. [82]		source		
5	Arunkumar	Hemispherical solar still	Water	87.50	90.00
	et al. [83]				
6	Omara et al.	Hybrid desalination	Water	89.21	-
	[84]	system using wicks/solar			
		still and evacuated solar			
		water heater			
7	Ahsan et al.	Triangular solar still	Seawater water	73.25	73.25
	[74]				
8	Nagarajan et	Triangular Pyramid Solar	Fresh Water	89.58	92.57
	al. [85]		Synthetic water	87.04	87.04
			lab-prepared water	98.72	-3.75

Table 4: Performance comparison of the solar still in terms of maximum daily productivity

S/N	Authors	Type of Solar Still		Maximum daily productivity	
				(day/m^2)	
1	Present Study	Active still		2.396 kg	
		Passive still		1.154 kg	
2	Voropoulos et al. [86]	Still coupled with solar collectors		4.2 kg	
3	Boukar and Harmim [87]	One-sided vertical solar s	still	1.4 kg	
4	Tiwari et al. [88]	Flat Plate Collector		0.500 kg	
5	Tarawneh [89]	Conventional Still		0.720 kg	
6	Badran and	Single slope solar still	3.5 cm depth	0.590 kg	
	Abu-khader [78]		2.0 cm depth	0.800 kg	
7	Velmurugan et al. [90]	Solar still with fin		0.425 kg	
8	Abdallah and Badran [91]	Fixed and Tracking solar stills		0.175 kg	
9	Singh et al. [92]	Hybrid photovoltaic	Series	1.07 kg	
		thermal (PVT) double	Parallel	1.30 kg	
		slope active solar still	Natural	0.90 kg	
10	Omara et al.	Conventional		0.44 kg	
	[84]	Single layer lined wick		1.00 kg	
		Single Layer square wick		1.10 kg	
		Double layer lined wick		0.78 kg	
		Concentrating Collector		0.6 kg	
		Evacuated Tube Collector		0.64 kg	
		Evacuated Tube Collector with heat pipe		0.70 kg	
11	Ahsan et al. [74]	Triangular Solar still	1.5 cm depth	0.04 kg	
			2.5 cm depth	0.05 kg	
			5.0 cm depth	0.033 kg	
12	Gorjian et al. [93]	Stand-alone point-focus parabolic solar still		1.07 kg	
13	Omara et al.	Stepped solar still		1.18 kg	
	[94]	Conventional		0.65 kg	
14	Elango and	Double basin stills		0.525 kg	
14	Murugavel [95]			0.525 Kg	
15	Sathyamurthy et	Still without PCM		0.22 kg	

	al. [73]	Still with PCM		0.12 kg
16	El-Agouz et al.	Continuous flow inclined solar still		0.6 kg
	[96]			
17	Elango et al.	Single slope solar still	Water	0.092 kg
	[95]	with different water	Water + Al_2O_3	0.160 kg
		nanofluids	Water + ZnO	0.125 kg
			Water + SnO ₂	0.132 kg
18	Kumar and	Hybrid still		0.62 kg
	Rajesh [97]			
19	Faegh and	Solar still with PCM		1.03 kg
	Behshad [98]			
20	Panchal and	Conventional solar still		0.390 kg
	Mohan [99]	Circular fin solar still		0.520 kg
		Square fin solar still		0.590 kg

FIGURES



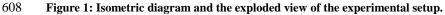
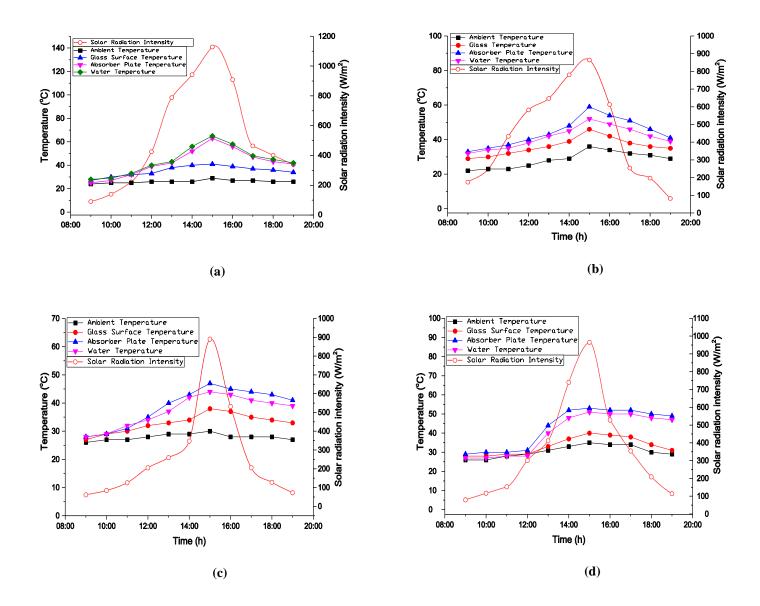
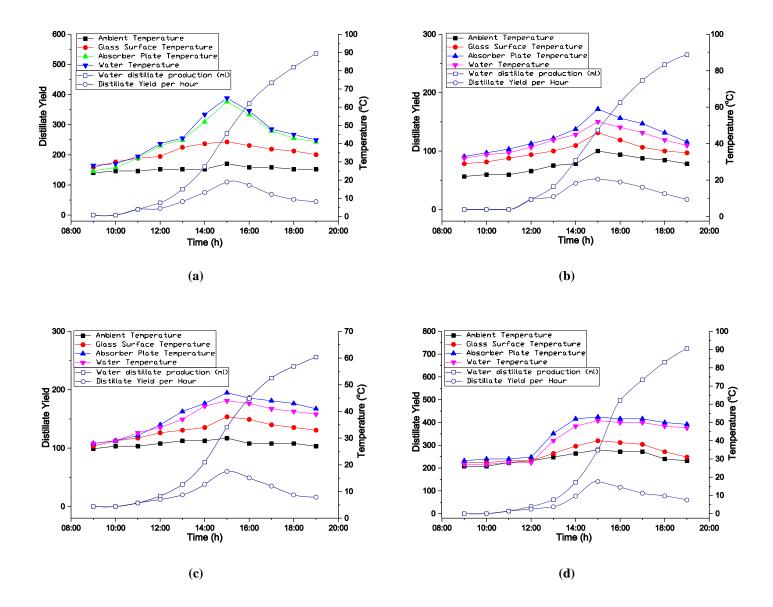




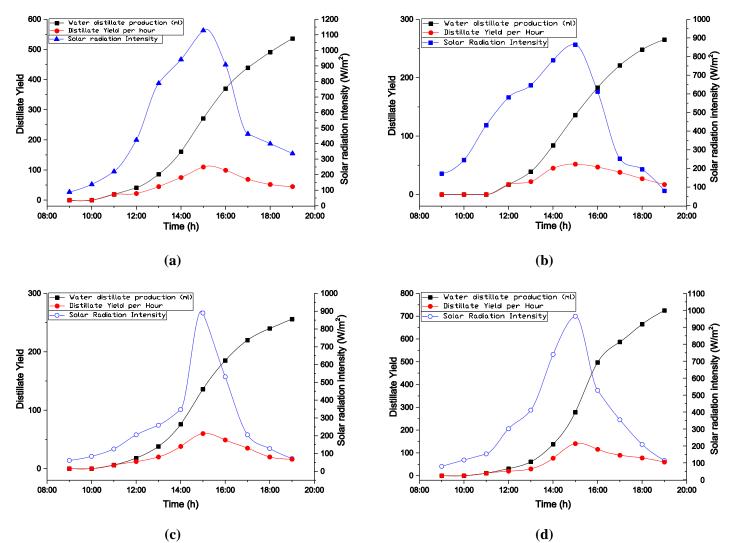
Figure 2: Experimental set up of solar still coupled with flat plate collector



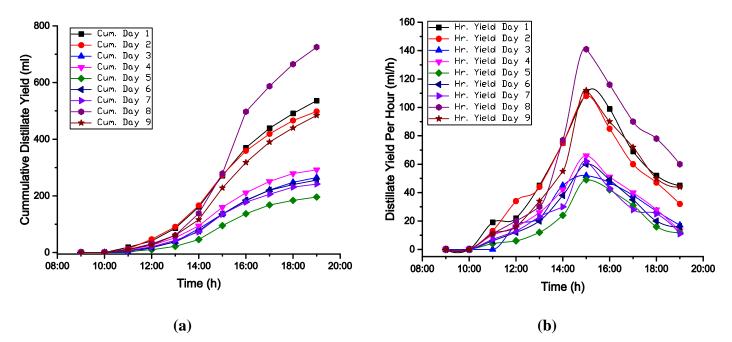
612 Figure 3: Daily temperature variation with solar radiation intensity (a) day 1 (b) day 3 (c) day 6 and (d) day 8

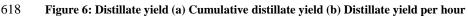


614 Figure 4: Influence of temperature on distillate yield (a) day 1 (b) day 3 (c) day 6 and (d) day 8



616 Figure 5: Influence of solar radiation intensity on the distillate yield (a) day 1 (b) day 3 (c) day 6 and (d) day 8.





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AUTHOR'CONTRIBUTION

621 Saheed A. Adio

622 Conceived the idea, defined the problem statement, the main supervisor on the project and did 623 several rounds of reviews during the writing stage of the manuscript.

624

625 Emmanuel A. Osowade

Experimental setup, data collection and wrote the introduction and literature review and the cost analysis section

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One of the project co-supervisors, and worked on the problem definition and several rounds of

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Experimental setup and data collection. Also, worked on the data analysis and graphical representations.

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638 One of the project co-supervisors. He worked on the experimental design and results 639 interpretations.

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Experimental setup and data collection and some initial write-ups.

COMPETING INTERESTS

647 This is to confirm that there are no known conflicts of interest associated with this publication 648

and there has been no significant financial support for this work that could have influenced its 649 outcome. We confirm that the manuscript has been read and approved by all named authors and 650

that there are no other persons who satisfied the criteria for authorship but are not listed. 651